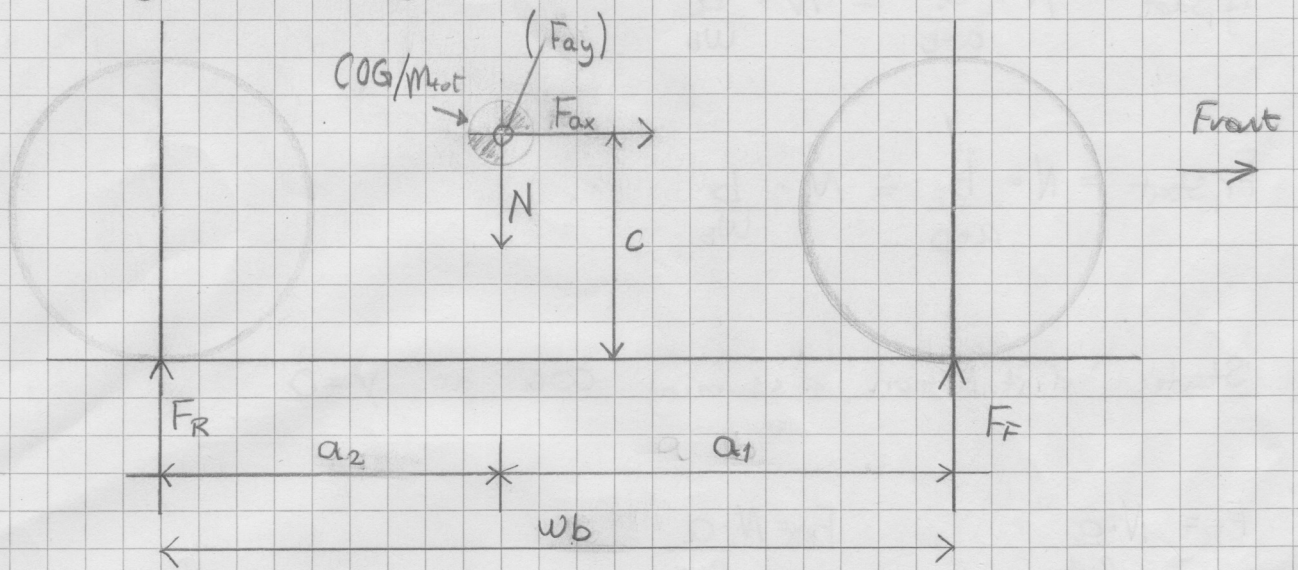


Weight Shifts

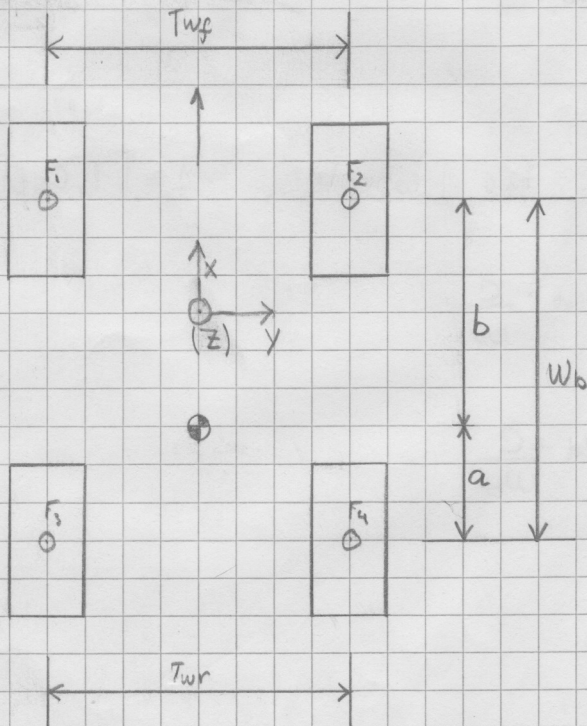


$$N = m_{tot} \cdot g$$

m_{tot}

Acceleration vector

$$A = [a_x, a_y, a_z]$$



Static weight distribution:

$$F_{f,stat} = N \cdot \frac{a}{a+b} = N \cdot \frac{a}{w_b}$$

$$F_{r,stat} = N \cdot \frac{b}{a+b} = N \cdot \frac{b}{w_b}$$

Static distribution assuming COG at $y=0$

$$F_{1s} = N \cdot \frac{a}{2w_b}$$

$$F_{2s} = N \cdot \frac{a}{2w_b}$$

$$F_{3s} = N \cdot \frac{b}{2w_b}$$

$$F_{4s} = N \cdot \frac{b}{2w_b}$$

Dynamic weight shifting: two wheels $A = [1, 0, 0]$

$$F_{f,dyn} = F_{ax} \cdot \frac{c}{a+b} = a_x \cdot m_{tot} \cdot \frac{c}{w_b}$$

$$F_{r,dyn} = F_{ax} \cdot \frac{c \cdot (-1)}{a+b} = -a_x \cdot m_{tot} \cdot \frac{c}{w_b}$$

$A = [0, 1, 0]$ Two wheels

$$F_{r1,dyn} = F_{ay} \cdot \frac{c}{T_w} = a_y \cdot m_{tot} \cdot \frac{c}{T_w}$$

$$F_{r2,dyn} = F_{ay} \cdot \frac{c \cdot (-1)}{T_w} = -a_y \cdot m_{tot} \cdot \frac{c}{T_w}$$

Dynamic distribution

$$F_{1,d} = \frac{F_{ay} \cdot C}{2T_{wf}} + \frac{F_{ax} \cdot C}{2Wb}$$

$$F_{2,d} = -\frac{F_{ay} \cdot C}{T_{wf}} + \frac{F_{ax} \cdot C}{2Wb}$$

$$F_3 = \frac{F_{ay} \cdot C}{2T_{wr}} - \frac{F_{ax} \cdot C}{2Wb}$$

$$F_{3,d} = -\frac{F_{ay} \cdot C}{T_{wr}} - \frac{F_{ax} \cdot C}{2Wb}$$

Total distribution

$$F_1 = \frac{N \cdot a}{2Wb} + \frac{C}{2} \left(\frac{F_{ay}}{T_{wf}} + \frac{F_{ax}}{Wb} \right)$$

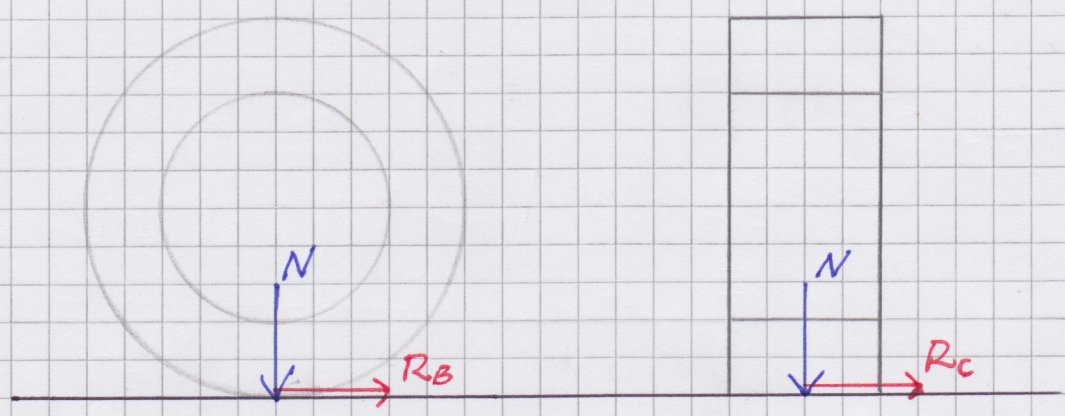
$$F_2 = \frac{N \cdot a}{2Wb} + \frac{C}{2} \left(-\frac{F_{ay}}{T_{wf}} + \frac{F_{ax}}{Wb} \right)$$

$$F_3 = \frac{N \cdot b}{2Wb} + \frac{C}{2} \left(\frac{F_{ay}}{T_{wr}} - \frac{F_{ax}}{Wb} \right)$$

$$F_4 = \frac{N \cdot b}{2Wb} + \frac{C}{2} \left(-\frac{F_{ay}}{T_{wr}} - \frac{F_{ax}}{Wb} \right)$$

Remember wing downforce

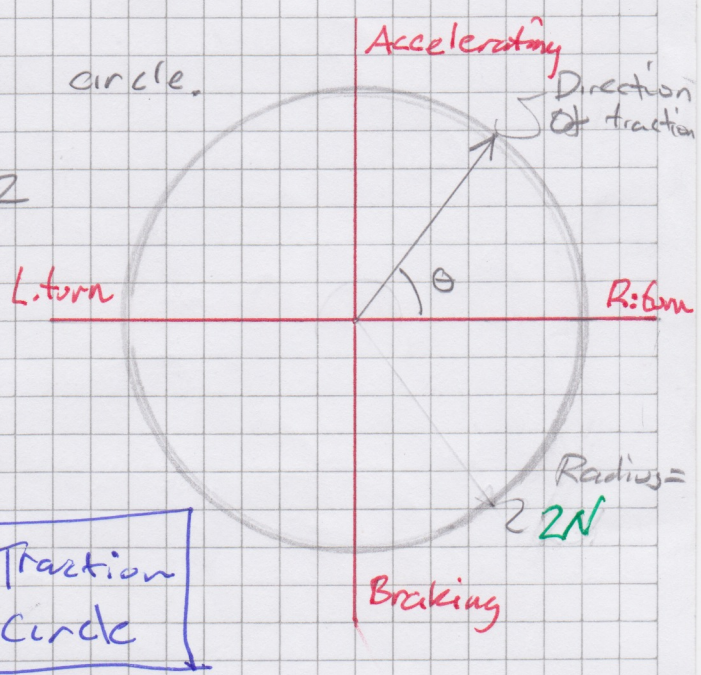
Problem 1 b



Assume circular traction circle.

Assume friction coeff $\mu = 2$

⇒ Radius of traction circle is $N \cdot \mu = 2N$



⇒ Corner/Braking forces follow this rule:

$$2N \leq \sqrt{R_B^2 + R_C^2}$$

Traction circle

This means tire can provide traction in any direction by a factor of 2 times the tire load force

N = Tire load force

R_C = Cornering forces

R_B = Braking/accelerating forces

Problem 1b

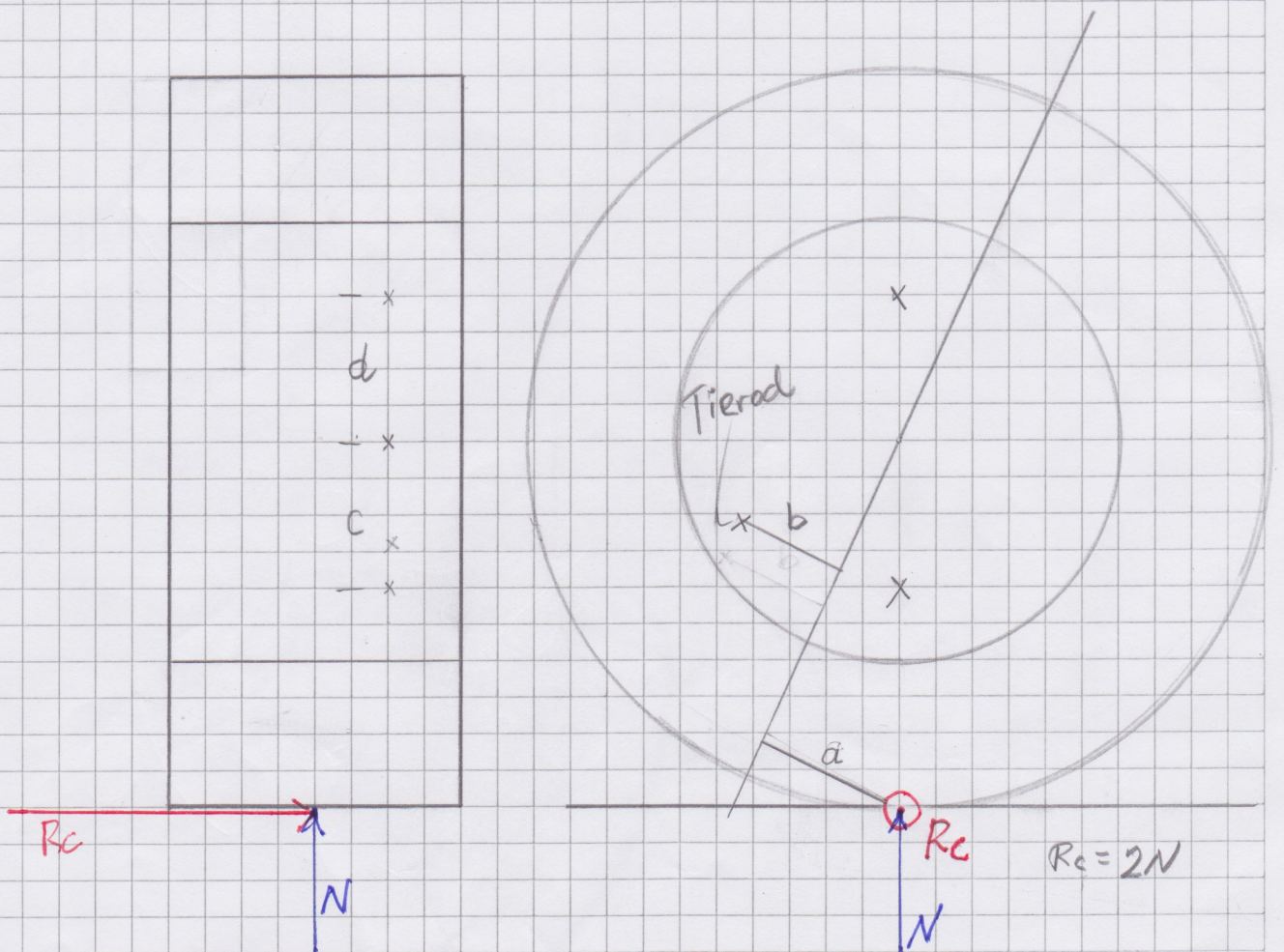
Mechanical trail \rightarrow Aligning torque

Scrub radius \rightarrow Aligning torque

Cornering forces \rightarrow Overturning Moment

Friction/traction force centre applies with an offset to the kingpin axis

Cornering case



Aligning torque due to trail

$$T_a = a R_c = 2aN$$

Normal force on tire:

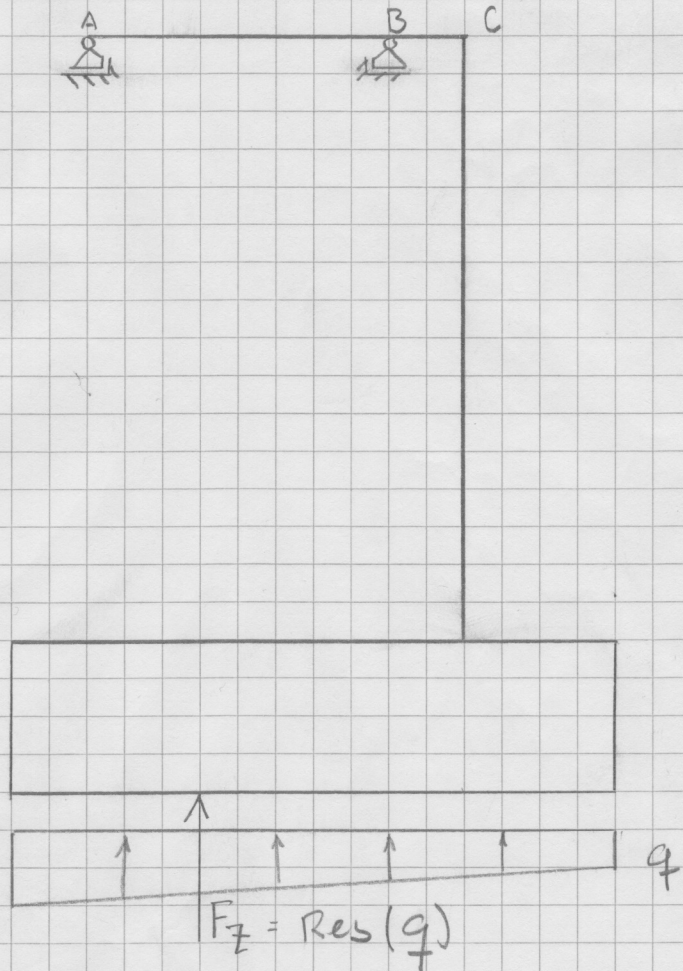
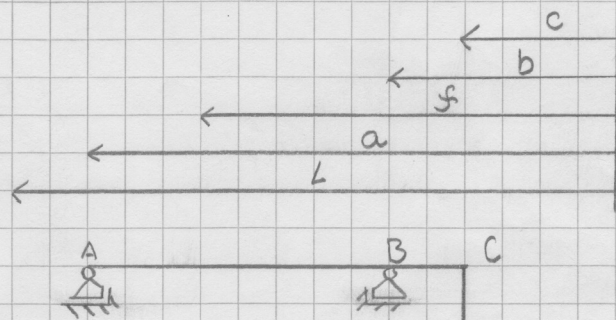
Plc. 1

$$\sum M_A = 0 \quad F_z \cdot (a-f) + B_z(a-b) = 0 \quad B_z = -F_z \frac{(a-f)}{(a-b)}$$

$$\sum M_B = 0 \quad F_z \cdot (b-f) + A_z(b-a) = 0 \quad A_z = -F_z \frac{(b-f)}{(b-a)}$$

$$A = \left[0, 0, -F_z \frac{(b-f)}{(b-a)} \right]$$

$$B = \left[0, 0, -F_z \frac{(a-f)}{(a-b)} \right]$$



Cornering forces:

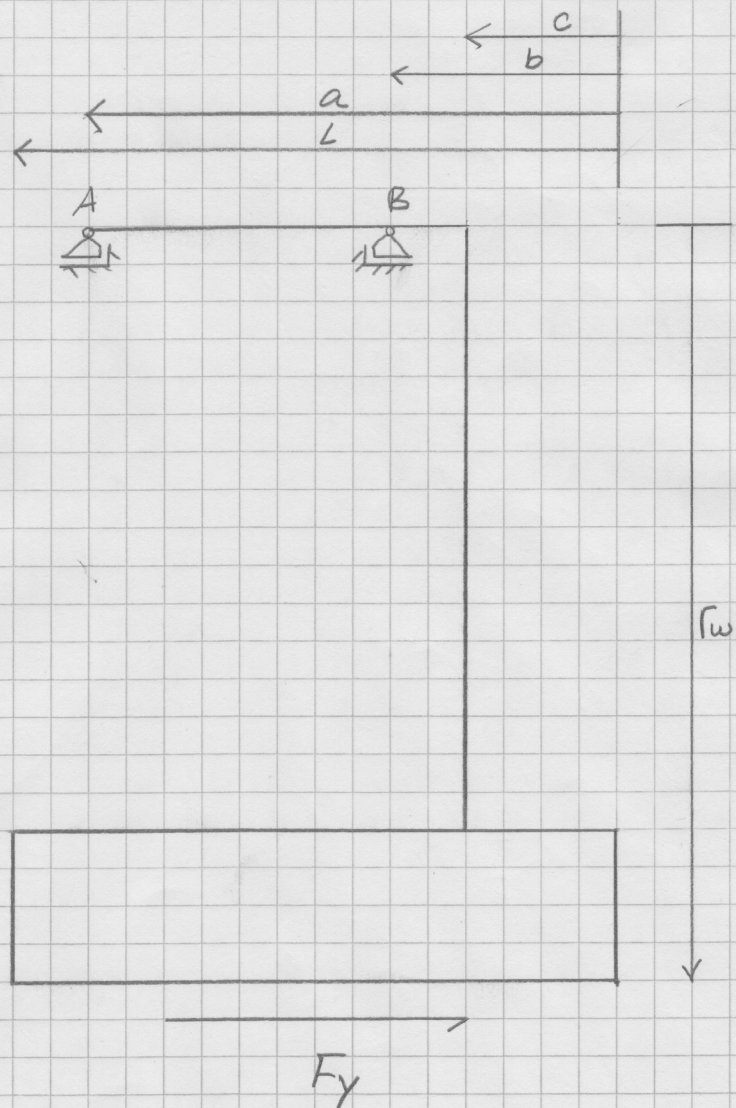
Plc. 2

$$\Sigma M_A = 0 \quad F_y \cdot r_w + B_z (a-b) = 0 \quad B_z = -F_y \cdot \frac{r_w}{a-b}$$

$$\Sigma M_B = 0 \quad F_y \cdot r_w - A_z (a-b) = 0 \quad A_z = F_y \cdot \frac{r_w}{a-b}$$

$$A = \left[0 \quad 0 \quad F_y \cdot \frac{r_w}{a-b} \right]$$

$$B = \left[0 \quad 0 \quad -F_y \cdot \frac{r_w}{a-b} \right]$$



Caliper braking forces on tire

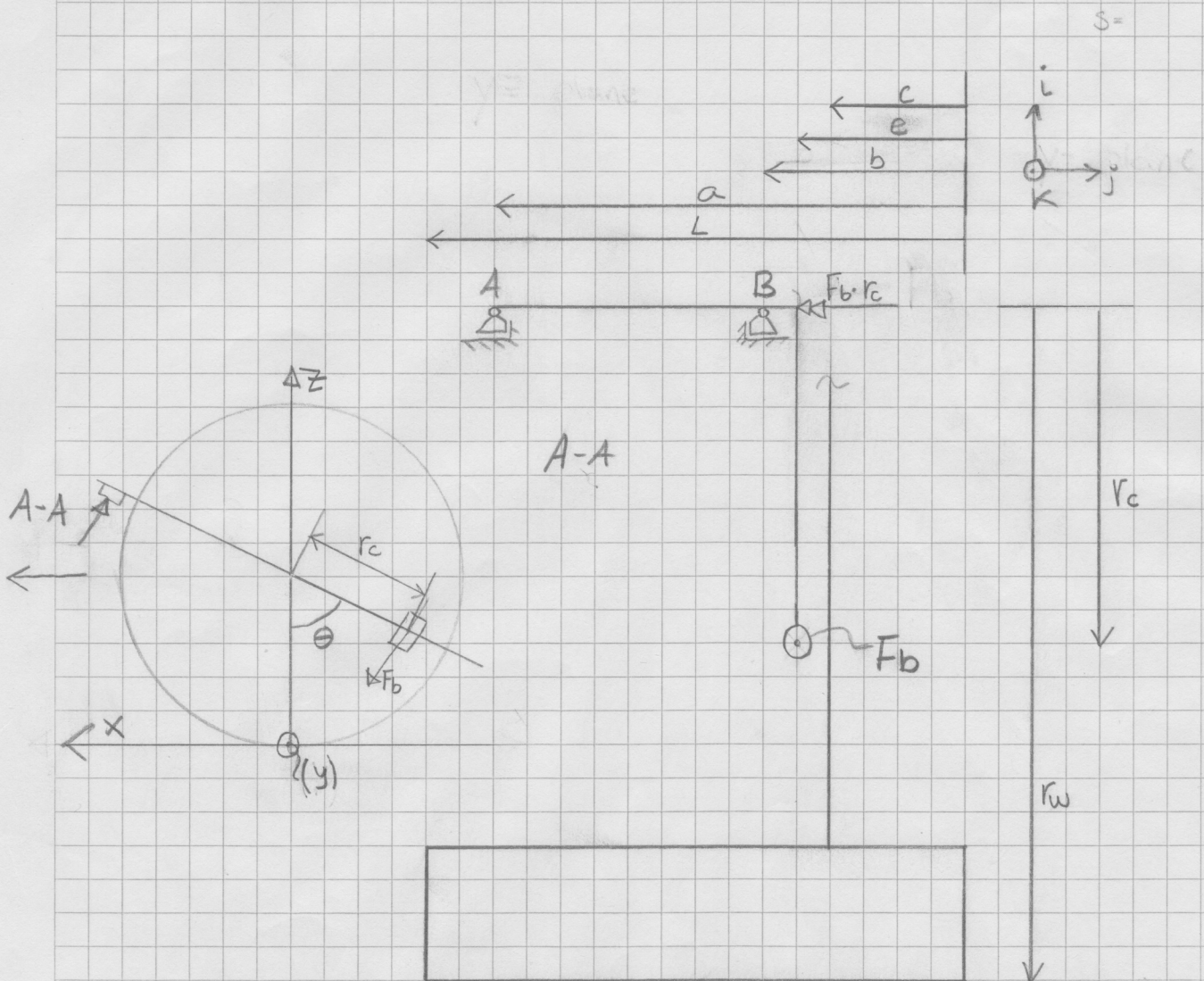
$$\sum M_A = 0 \quad F_b \cdot (a-e) + B_x \cdot (a-b) \quad B_x = -F_b \cdot \frac{(a-e)}{(a-b)}$$

$$\sum M_B = 0 \quad F_b \cdot (b-e) - A_x \cdot (a-b) \quad A_x = F_b \cdot \frac{(b-e)}{(a-b)}$$

$$A = \begin{bmatrix} A_x & A_y & A_z \\ \cos \theta \cdot F_b \cdot \frac{(b-e)}{(a-b)} & 0 & -\sin \theta \cdot F_b \cdot \frac{(b-e)}{(a-b)} \end{bmatrix}$$

12:13

$$B = \begin{bmatrix} B_x & B_y & B_z \\ -\cos \theta \cdot F_b \cdot \frac{(a-e)}{(a-b)} & 0 & \sin \theta \cdot \frac{(a-e)}{(a-b)} \end{bmatrix}$$



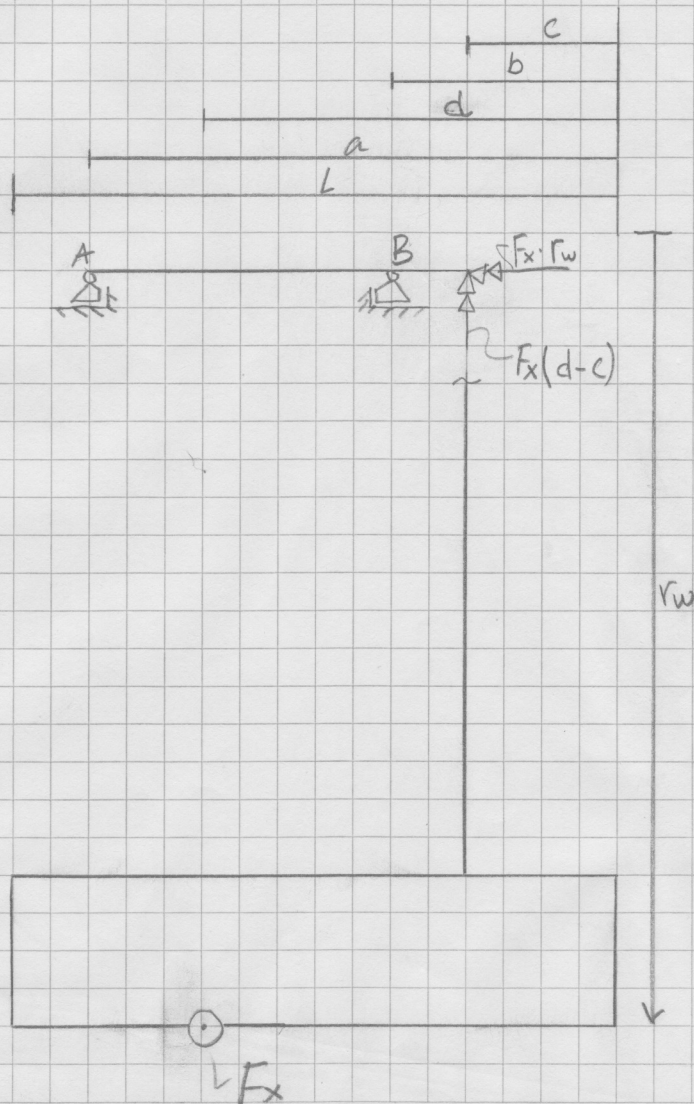
Braking forces on tire $T_v = [F_x, 0, 0]$ Plc. 4

$$\sum M_A = 0 \quad F_x \cdot (a-d) + F_{Bx} \cdot (a-b) = 0 \quad F_{Bx} = -F_x \cdot \frac{(a-d)}{(a-b)}$$

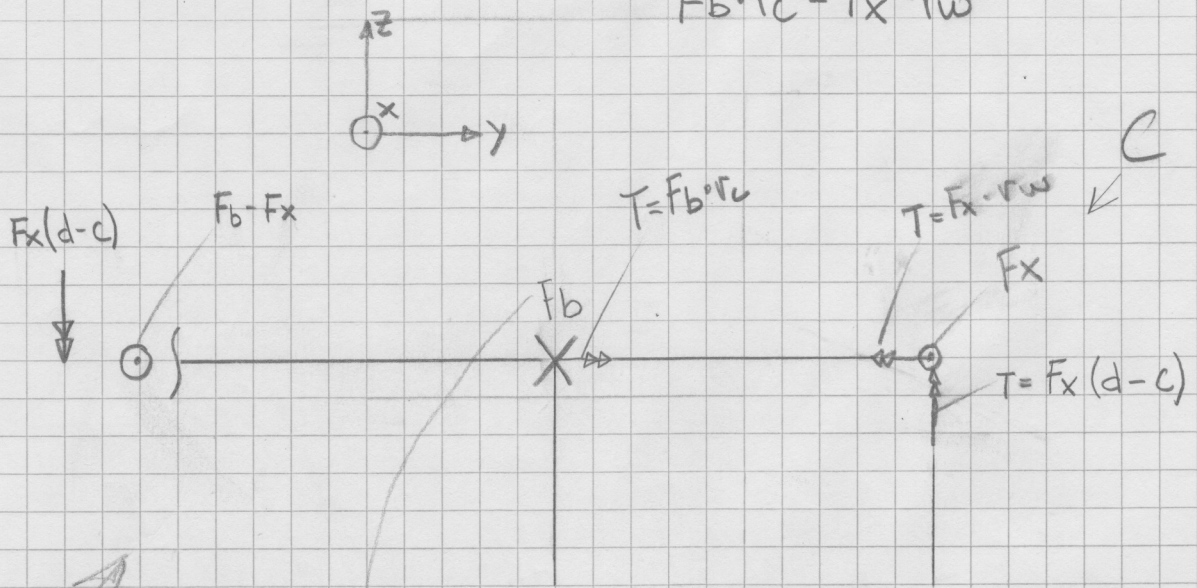
$$\sum M_B = 0 \quad F_x \cdot (d-b) + F_{Ax} \cdot (a-b) = 0 \quad F_{Ax} = -F_x \cdot \frac{(d-b)}{(a-b)}$$

$$A = \left[-F_x \cdot \frac{(d-b)}{(a-b)}, 0, 0 \right]$$

$$B = \left[-F_x \cdot \frac{(a-d)}{(a-b)}, 0, 0 \right]$$

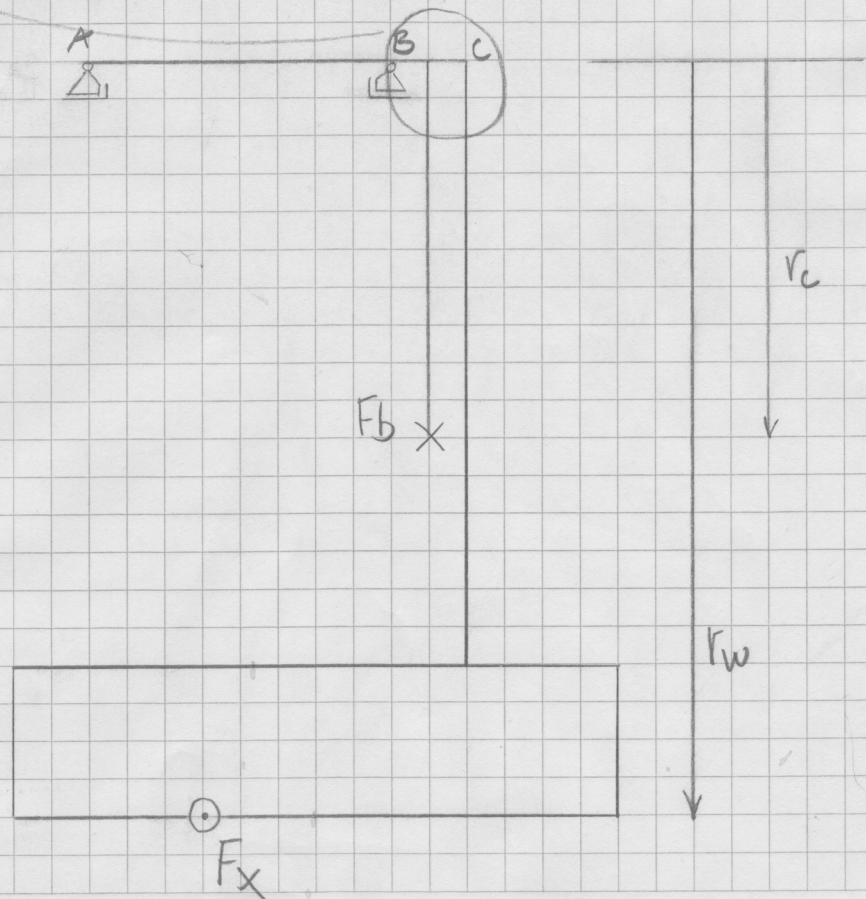
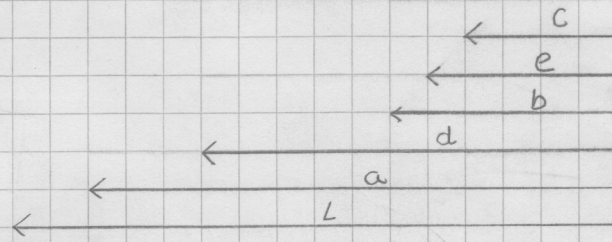


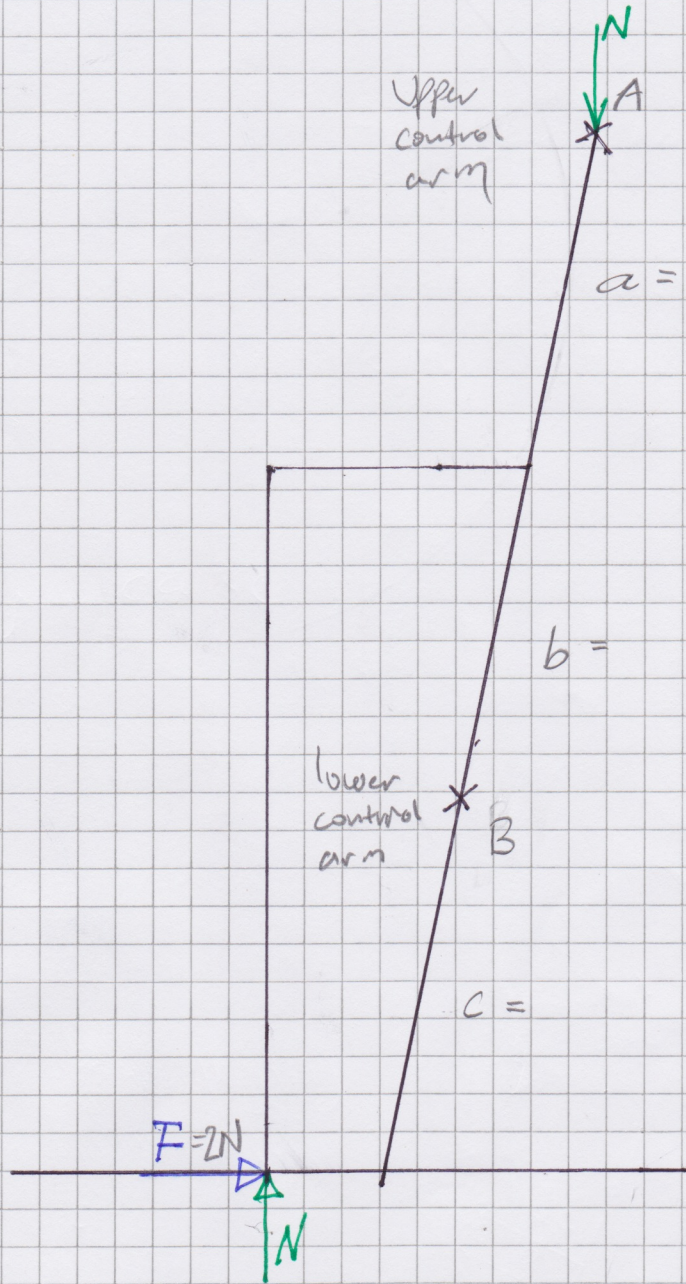
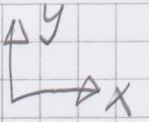
$$F_b \cdot r_c = F_x \cdot r_w$$



$$F_{bx} = F_b \cdot \cos(\theta)$$

$$F_{bz} = F_b \cdot \sin(\theta)$$



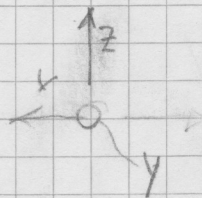
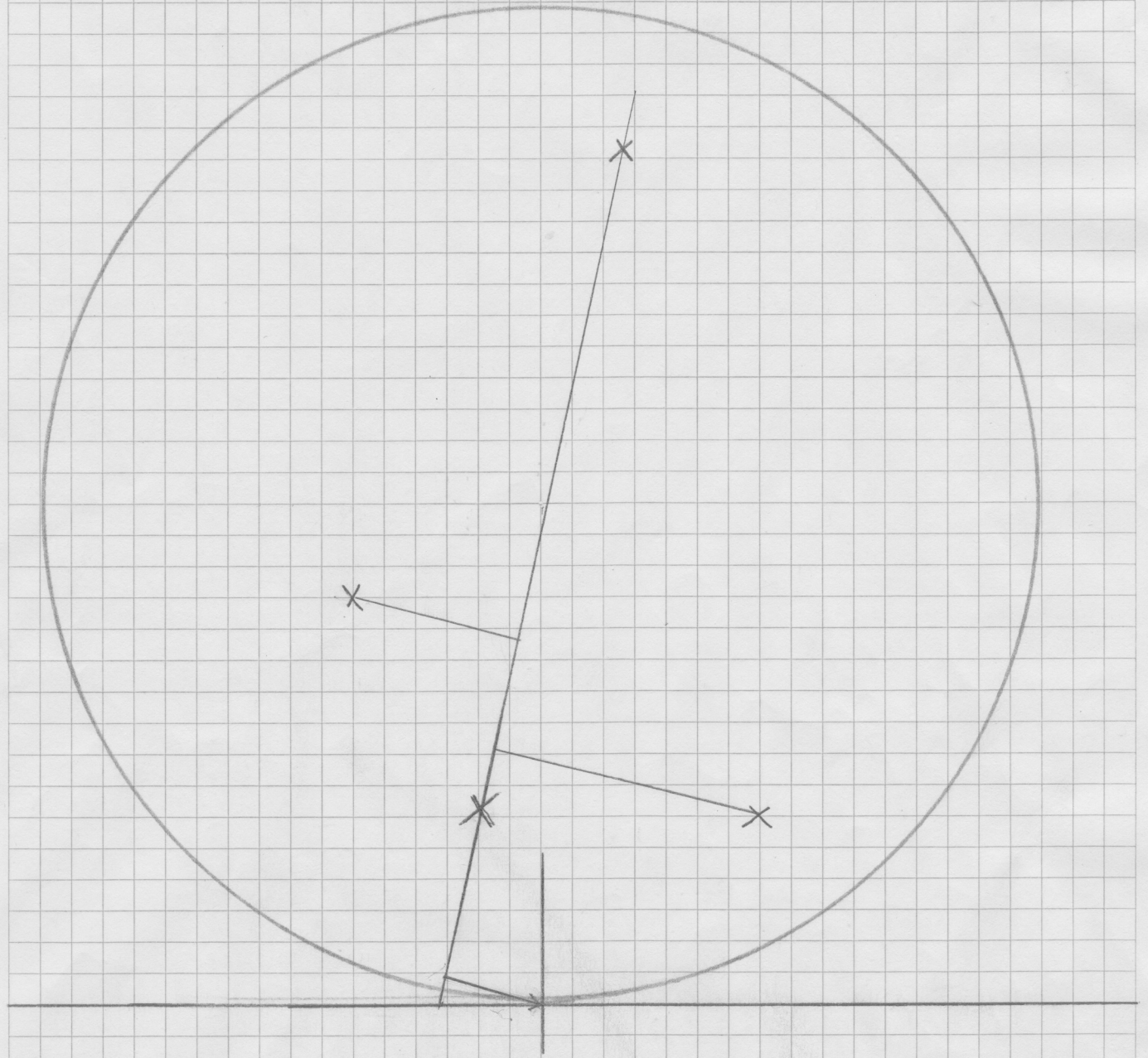


$$F_{Ax} = \frac{F \cdot c}{a+b}$$

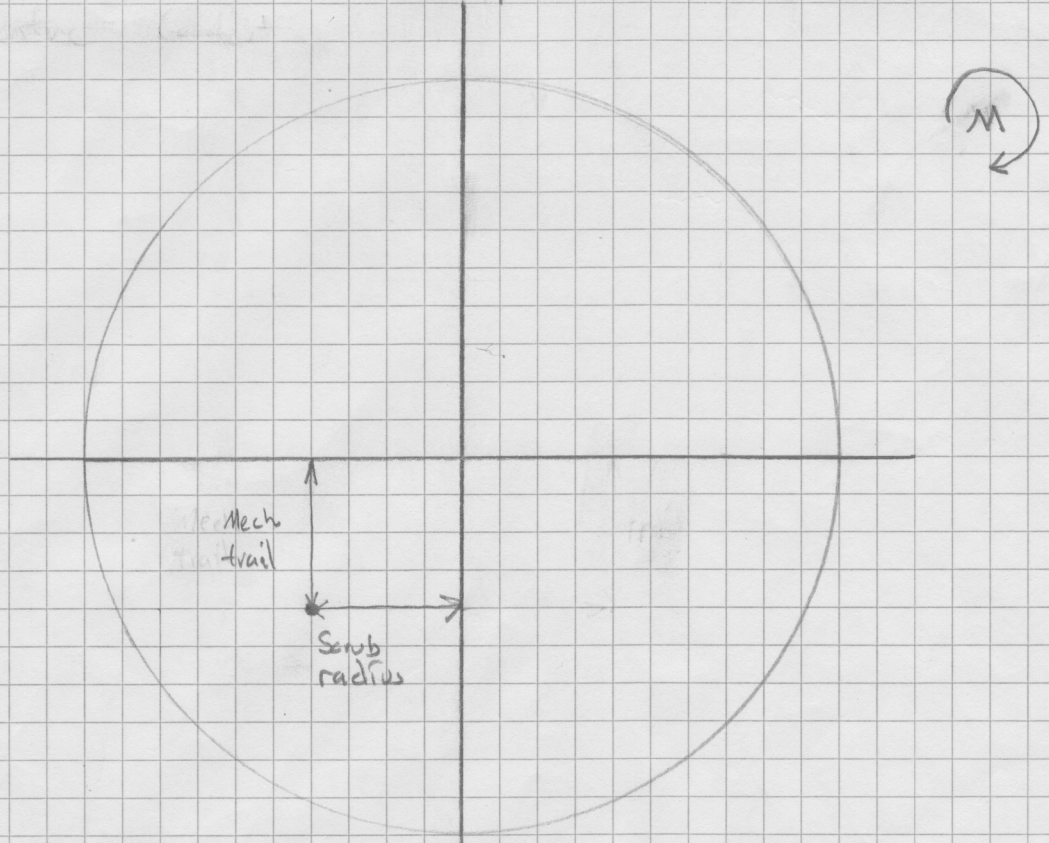
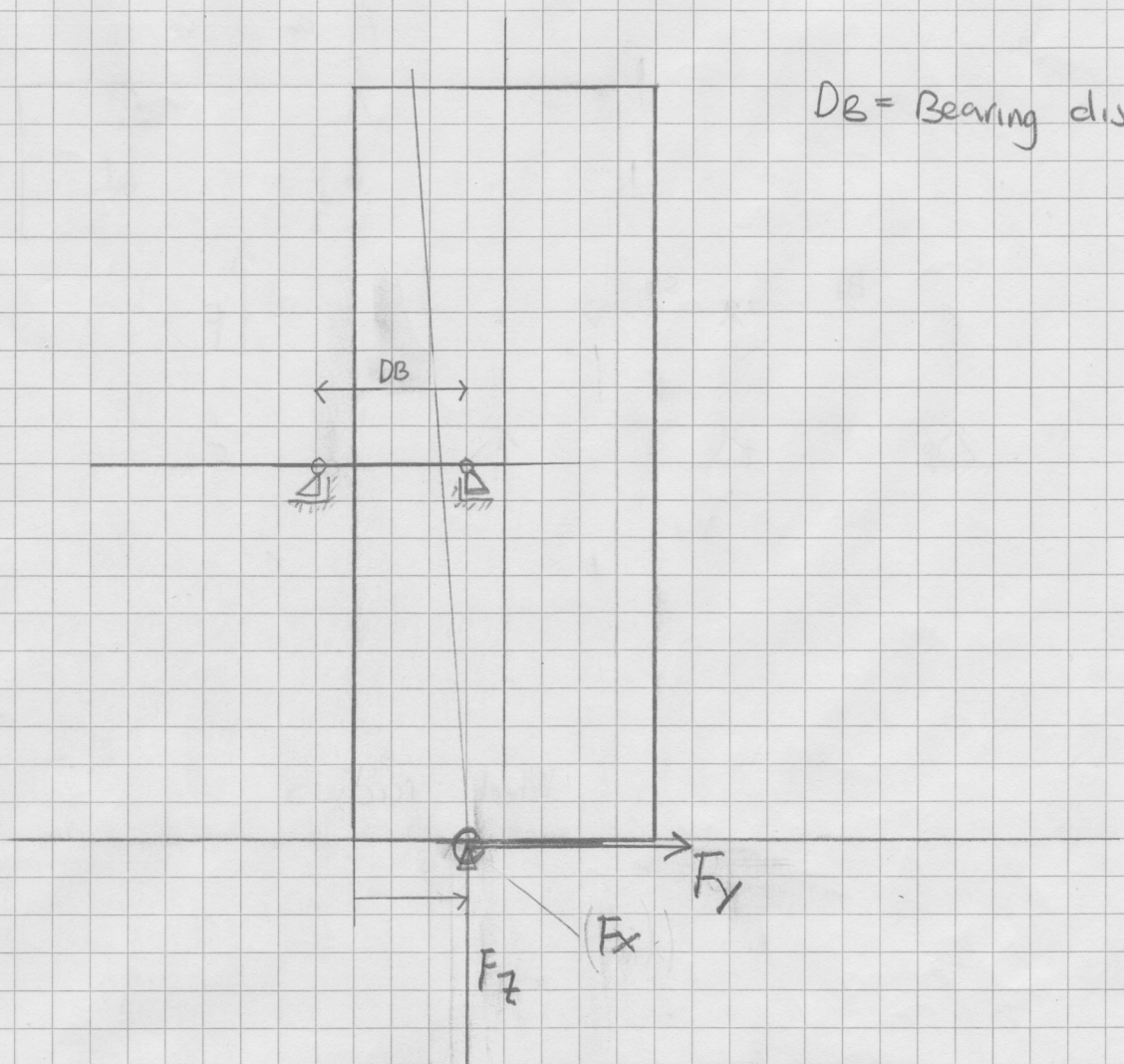
$$F_{Bx} = \frac{F \cdot a+b+c}{a+b}$$

Braking forces on tire

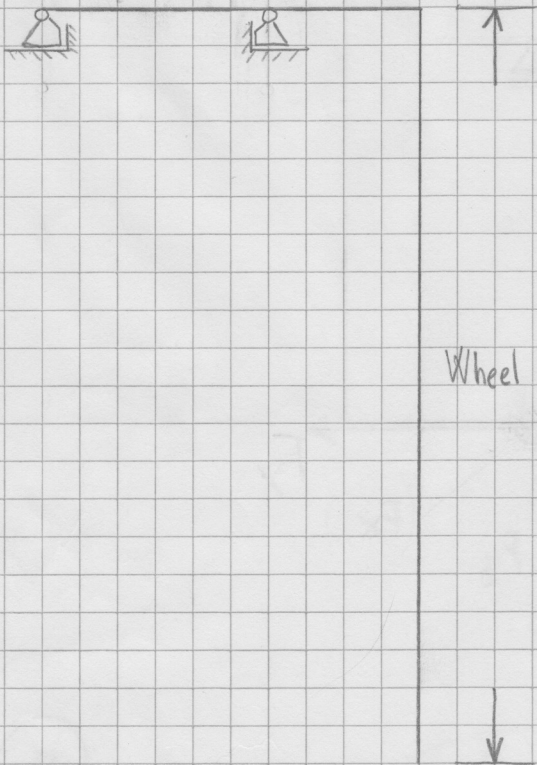
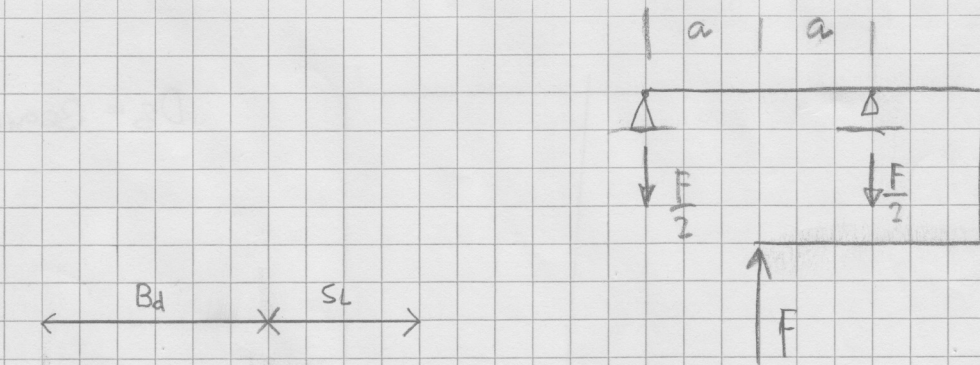
$$[F_x, F_y, F_z] = [1, 0, 1]$$



DB = Bearing distance



Origin = Kingpin axis



Wheel radius



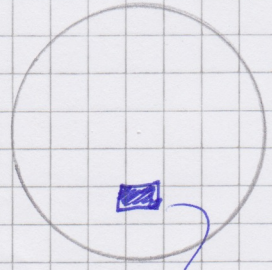
Problem 2

a)

Car weight = 300 kg approx

Total caliper weight = $2(0,29 \text{ kg} + 0,46 \text{ kg})$
including pads = 1,5 kg

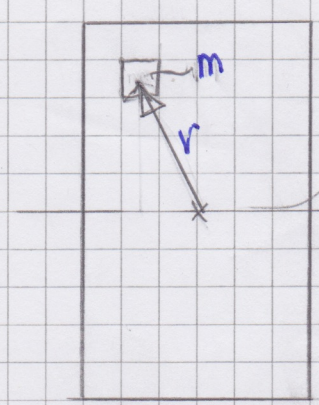
Calculating height of COG

$$\frac{1}{\text{Car weight}} \sum m_{\text{part}} \times Z = \frac{Z \cdot 1,5 \text{ kg}}{300 \text{ kg}} = \frac{Z \cdot 1,5}{300}$$


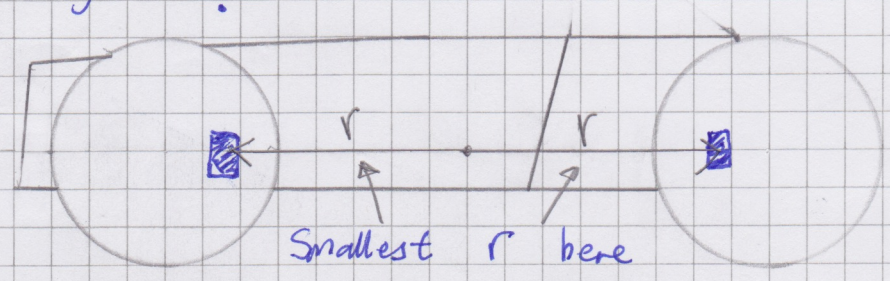
→ Can affect Centre of gravity 0,5% by changing the height of all brake calipers, Place calipers low.

Do not know Approximate Moment of Inertia for the car
moment of inertia, yaw Squared reason for low r_y

$I = m r^2$

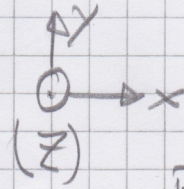


yaw centre / car rotation centre
Best ~~you~~ placement want small r. ~~the~~ Inboard brakes is good!



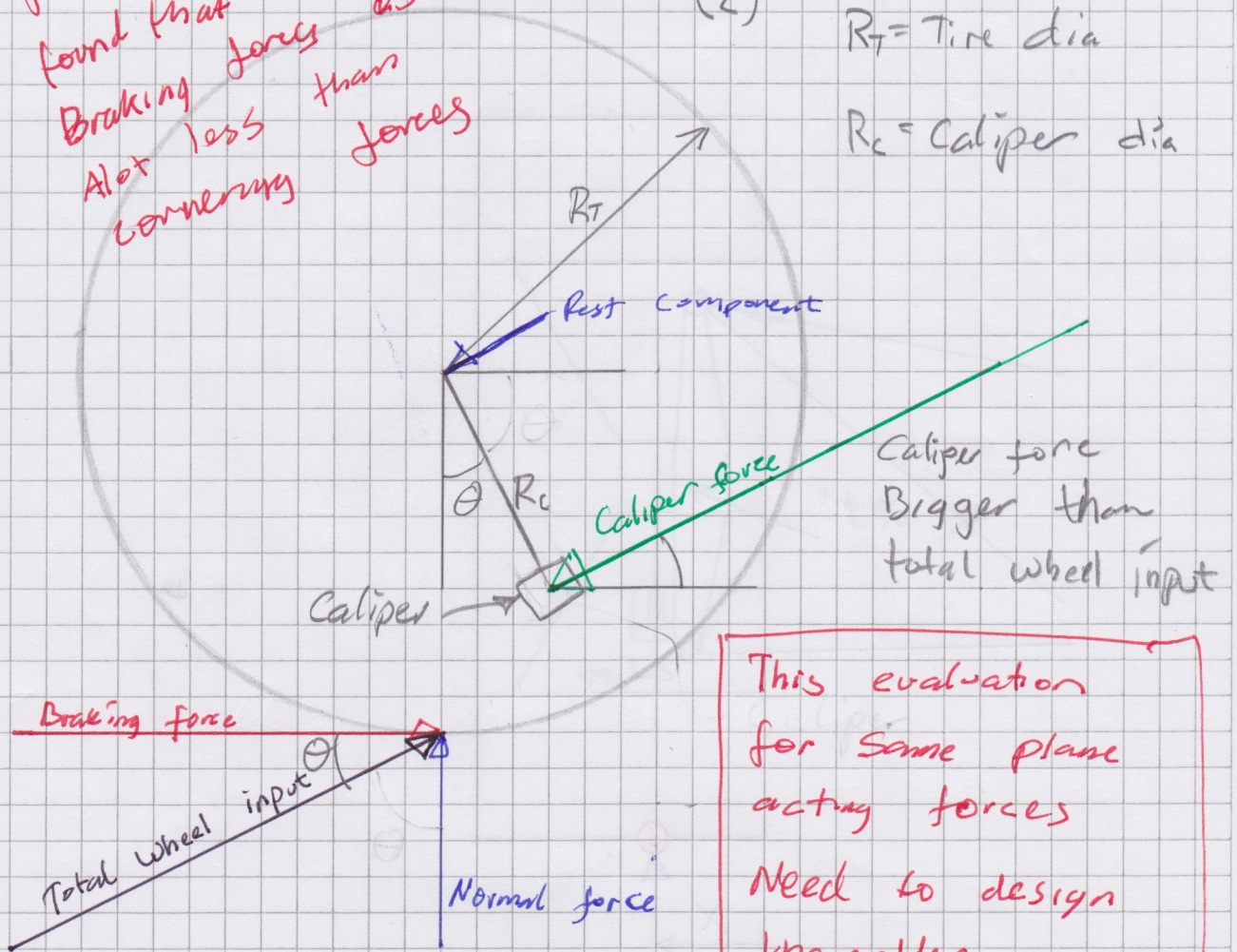
Wheel bearing case

from Exels
found that
Braking force is
A lot less
cornering
than
forces



R_T = Tire dia

R_c = Caliper dia



$$\text{Caliper force} = \text{Total wheel input} \times \frac{R_T}{R_c} \quad (R_T > R_c)$$

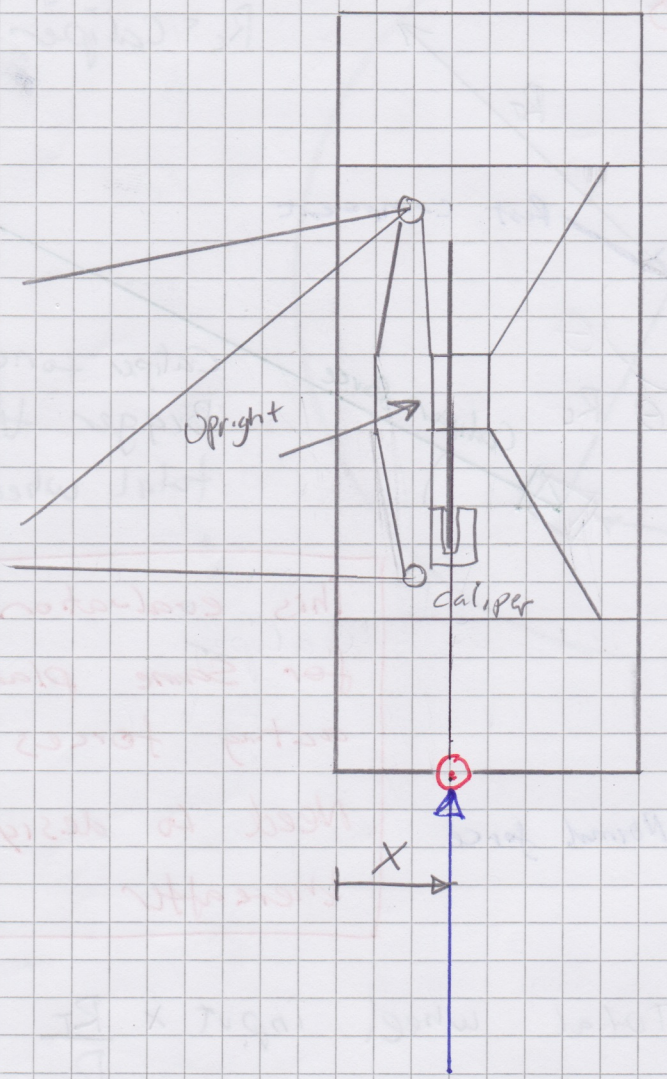
Best caliper placement radially θ

$$\arctan\left(\frac{\text{Normal force}}{\text{Braking force}}\right) = \arctan\left(\frac{N}{2N}\right) = 26,6^\circ$$

Want caliper force direction and wheel total force input to be in line / parallel reacting each other directly.

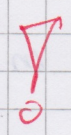
Angle of wheel input force = $26,6^\circ$ →

θ of caliper should be the same



Find appropriate x , Brake disk same placement (in line) for cancelling forces

Will have a rest from caliper force because it is bigger than wheel input forces

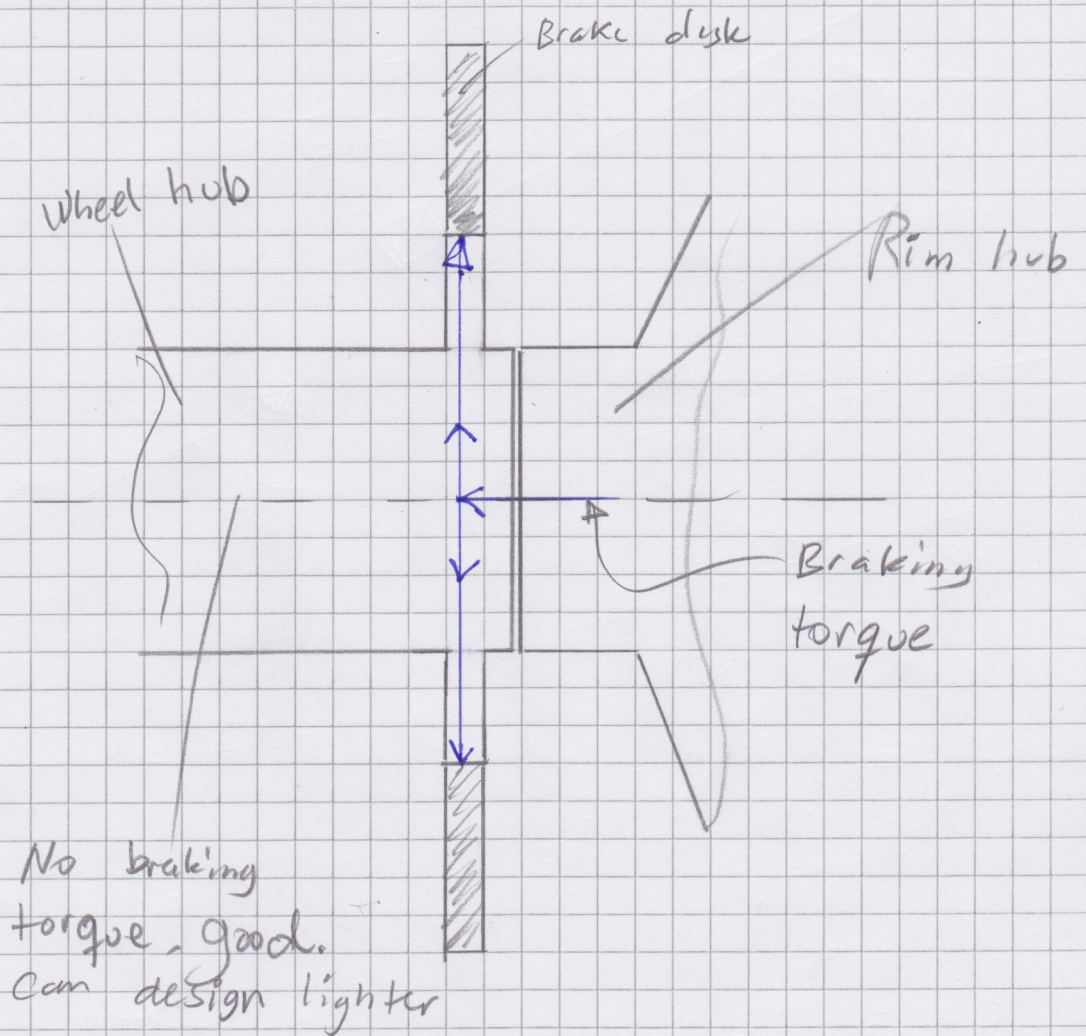


Simplicity of system and load paths.

1923

- Want wheel braking torque to travel a least amount of distance from rim to Brakedisk

→ Inboard brakes bad! → Heavier axles etc



Braking torque, how bad really?

Hollow hub takes torque good!

$$I_p = \frac{\pi ((\text{outer diameter})^4 - (\text{inner diameter})^4)}{2}$$

Polar Moment of inertia

Problem 3 a

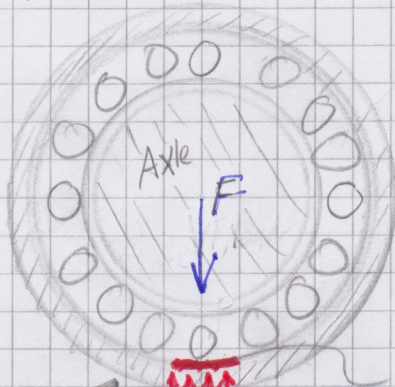
0,1146

0,1146

0,1538

0,0688

a)

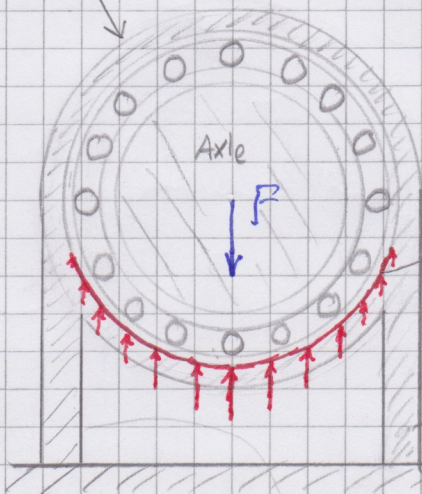


Bearing only pointly loaded

Bearing boss

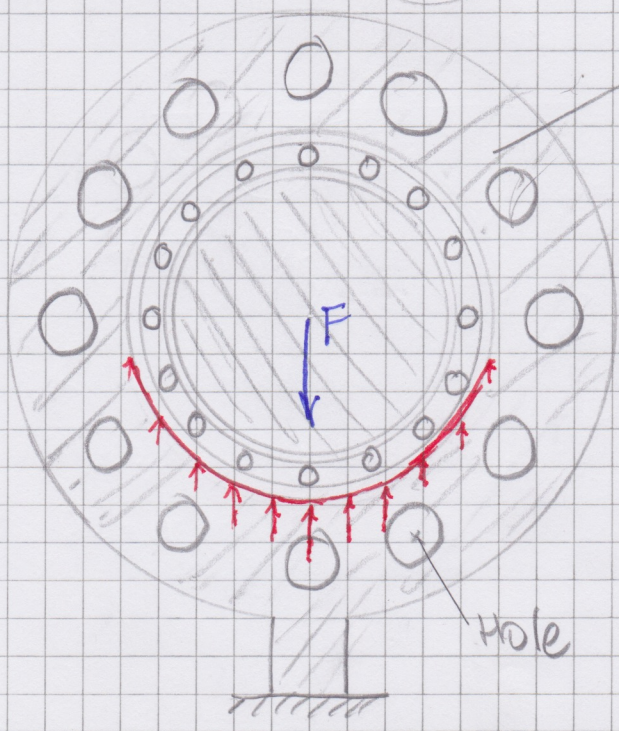
Foot

Foot



Load is distributed better

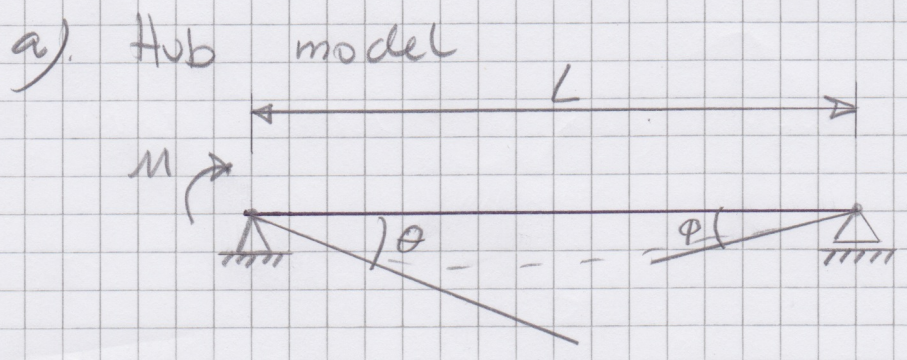
Feet



Thicker bearing boss with lightening holes to utilize 2. Momentum of area. Create a stiff but light ring. Distributes forces better into bearing

Hole

Problem 4

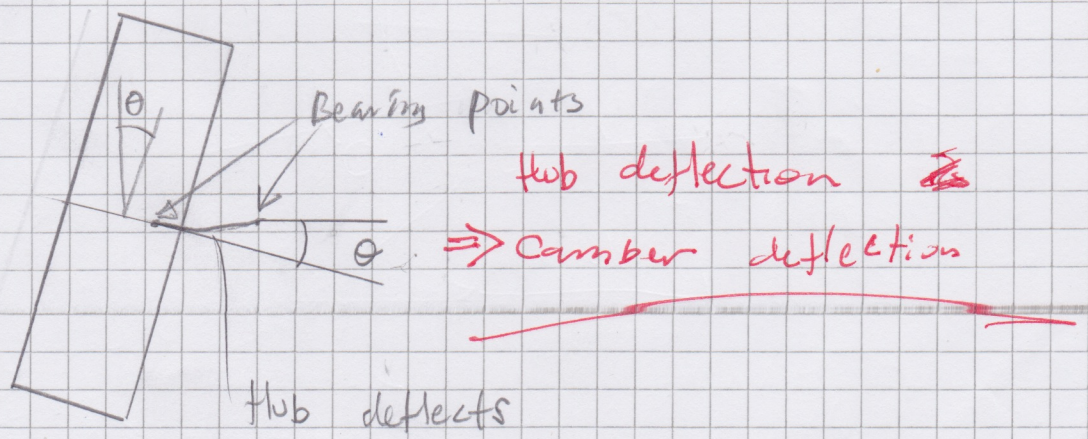


Hub momentum input: M (Aligning, overturning)

$$\theta = \frac{M \cdot L}{3EI}$$

$$\phi = \frac{M \cdot L}{6EI}$$

Considering constant Z , area of momentum I . want small bearing distance



Hub end angle deflection leads to Camber compliance.

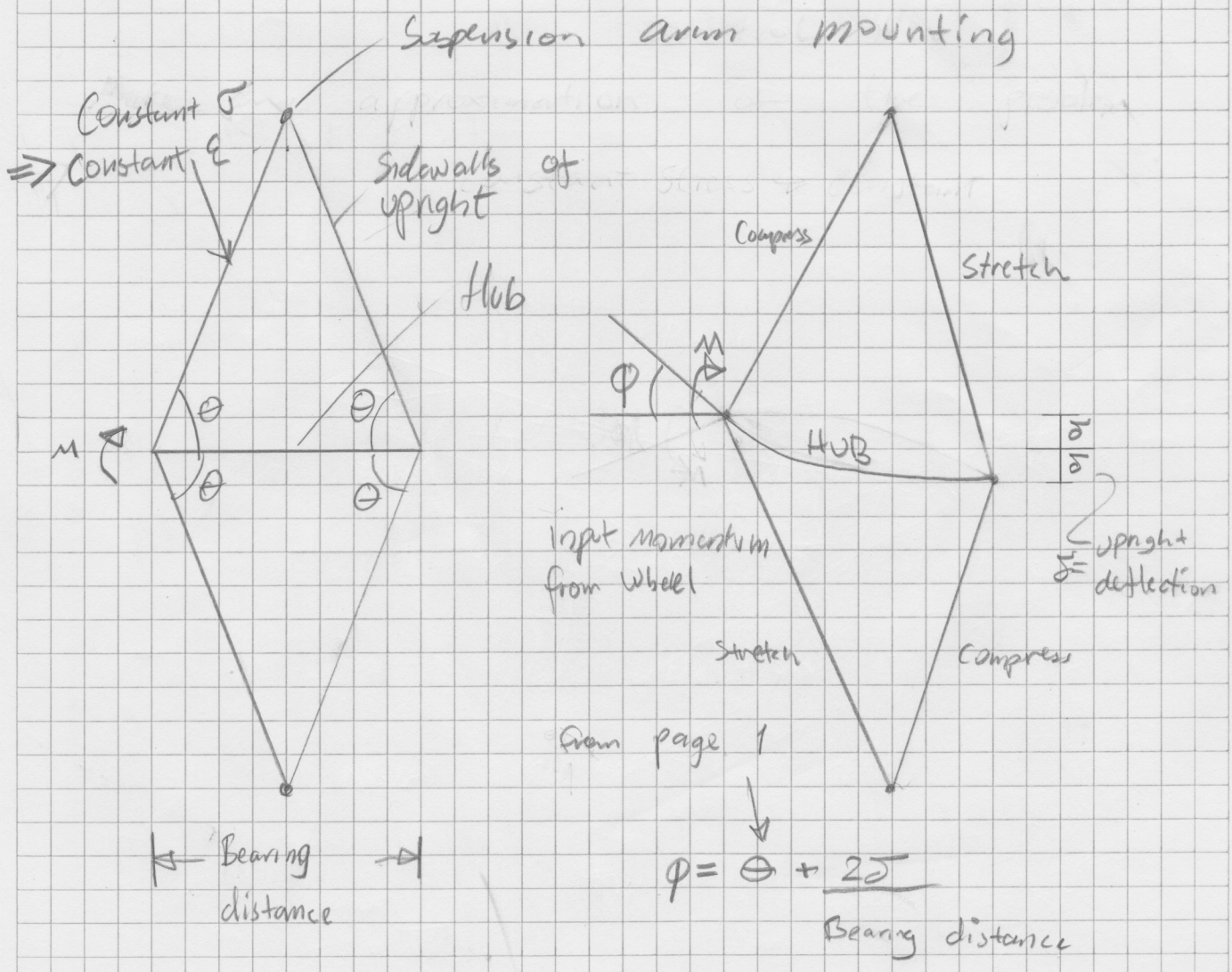
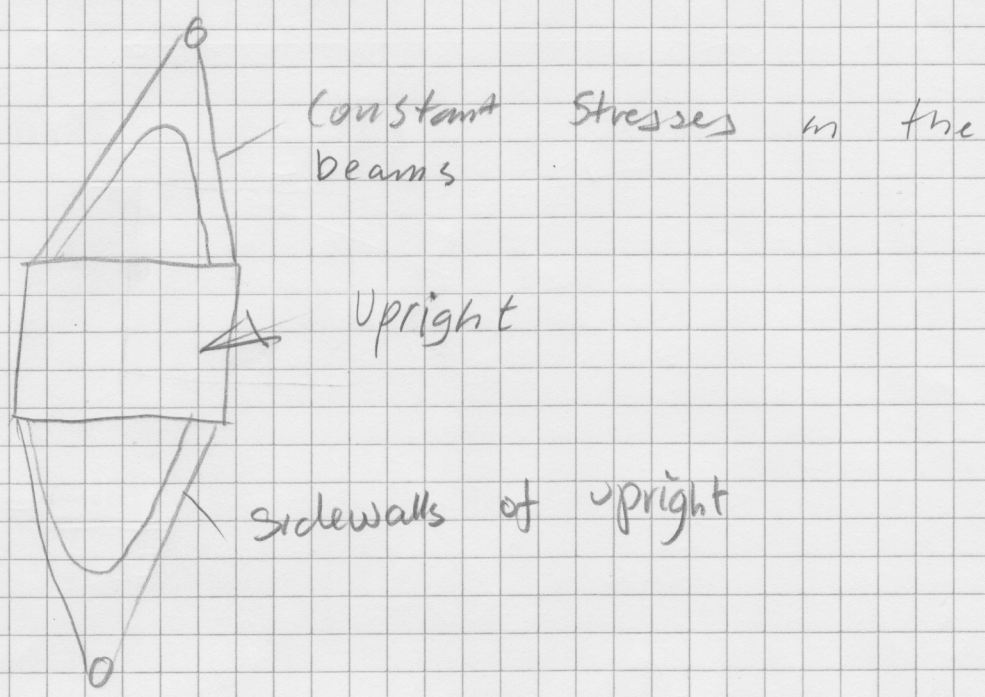
~~But~~

Reason to choose hollow big hub

$$I = \frac{\pi}{4} (\text{outer dia}^4 - \text{inner dia}^4)$$

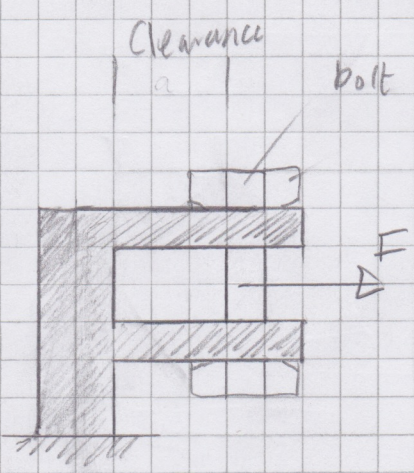
4th powers of strength ∇

Design concept of upright is constant stress through the beams

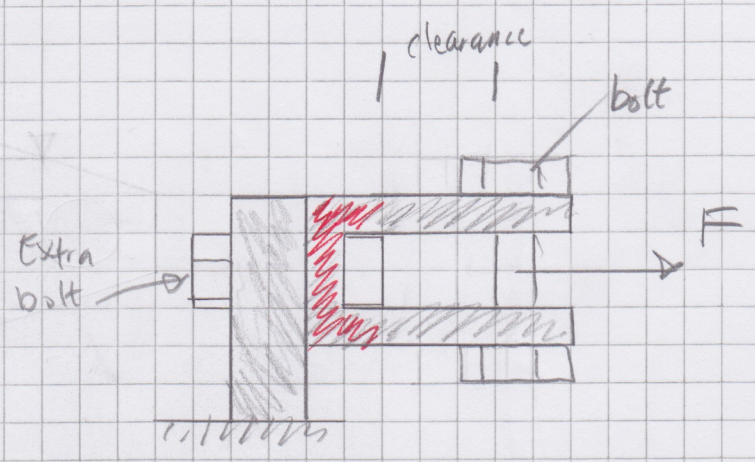


Problem 3c

Consider simple example of bracket

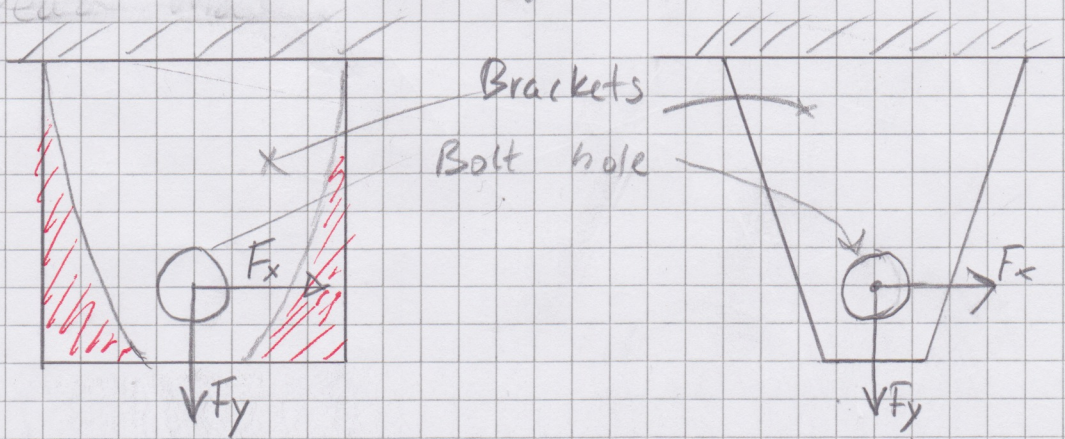


- One piece
- Rigid ☺
 - Simpler ☺ (often)
 - If it breaks you are screwed ☹



- Bracket
- Extra bolt ☹
 - Extra *Material* ☹
 - Can replace ☺

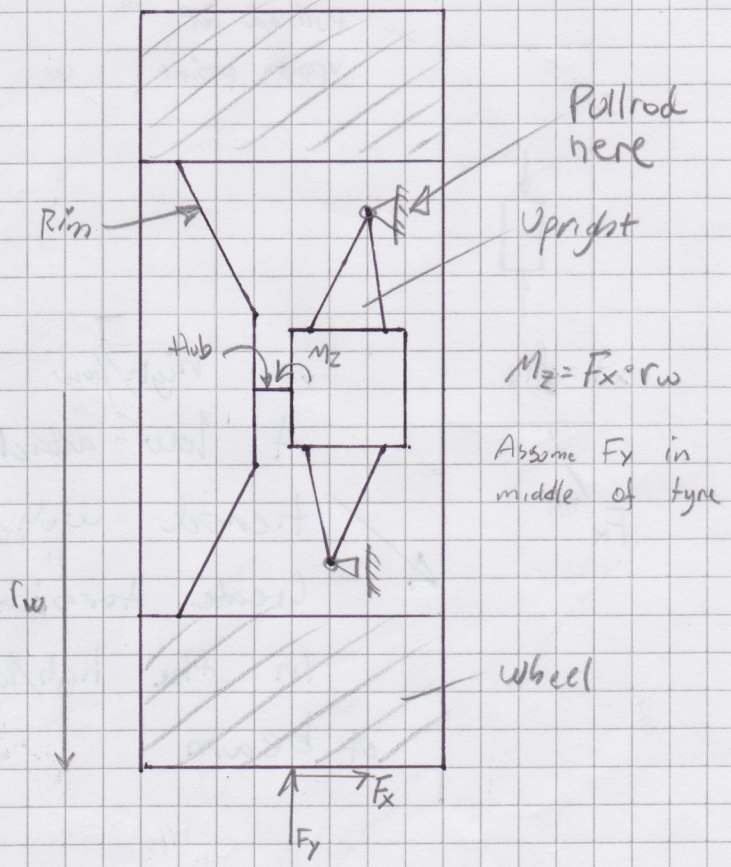
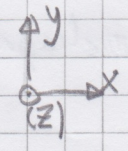
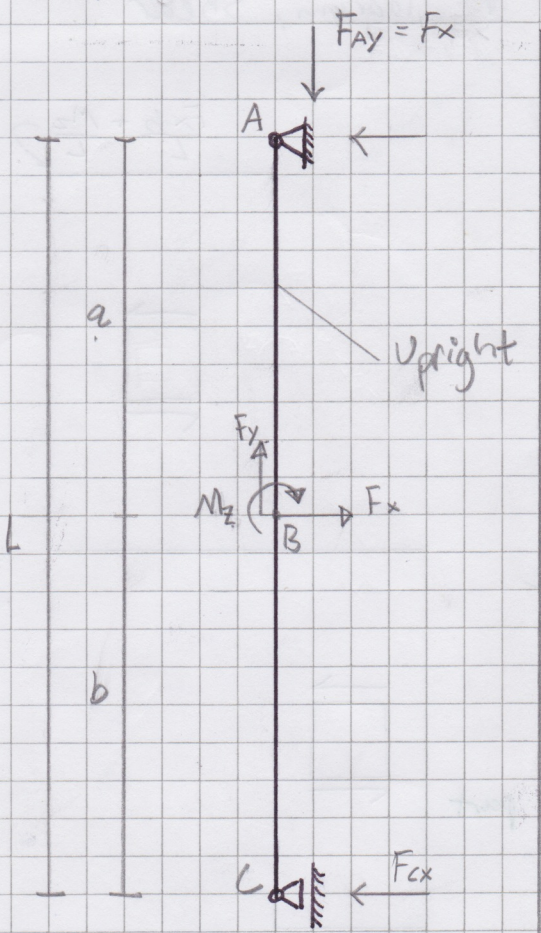
Dead material explained



Red section is almost unused, thereby dead

lighter and better design less dead material

Upright forces seen from side



Sideview of upright

$$F_{Ax} = -\frac{F_x \cdot b}{L} - \frac{M_z}{L}$$

$$F_{Ay} = -F_x$$

$$F_{Cx} = \frac{-F_x \cdot a}{L} + \frac{M_z}{L}$$

$$F_{Cy} = 0$$

$$M_A = M_C = 0 \text{ (Rod ends)}$$

F_x = Cornering force

F_y = Tyre load force

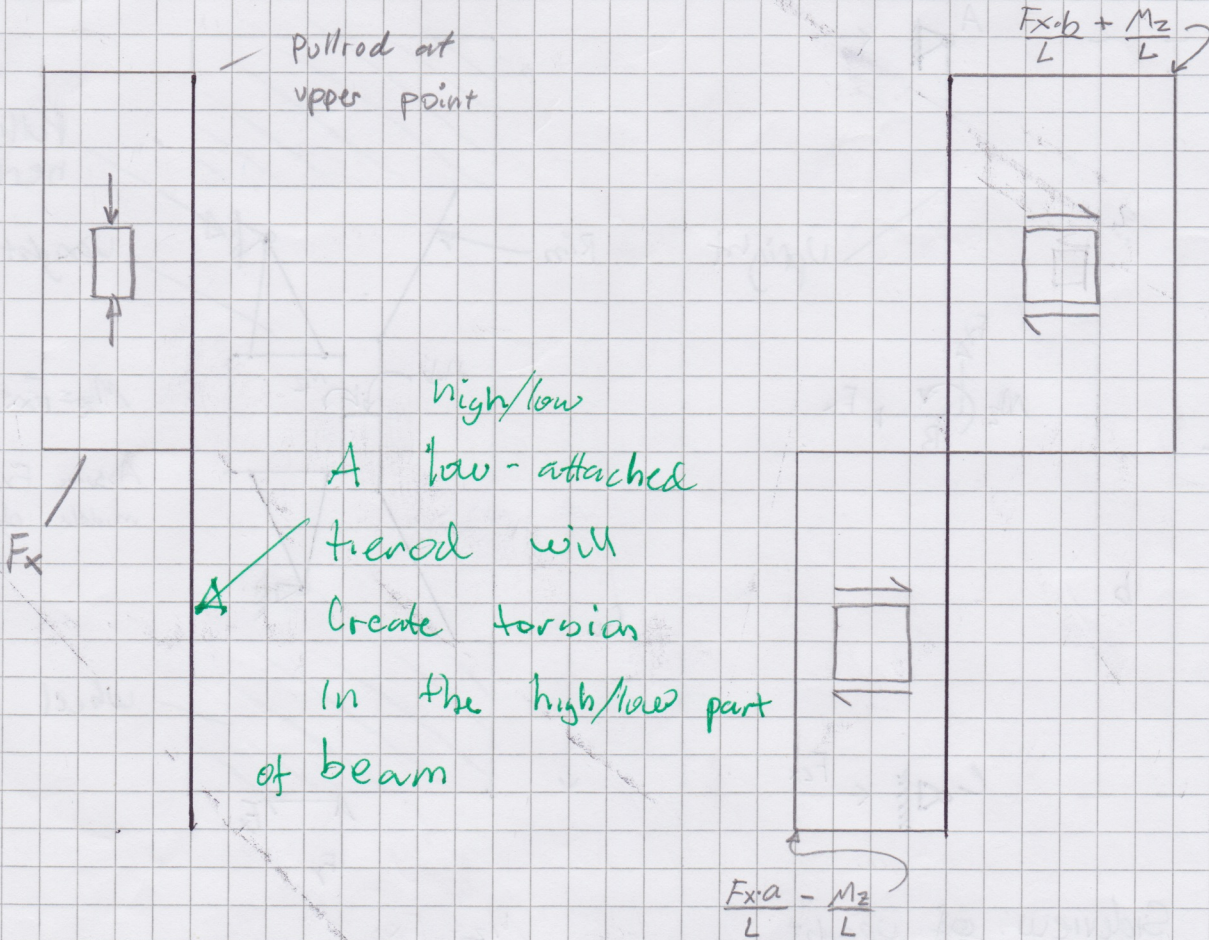
Assume 2

$$F_x = \mu F_y \approx 2 F_y$$

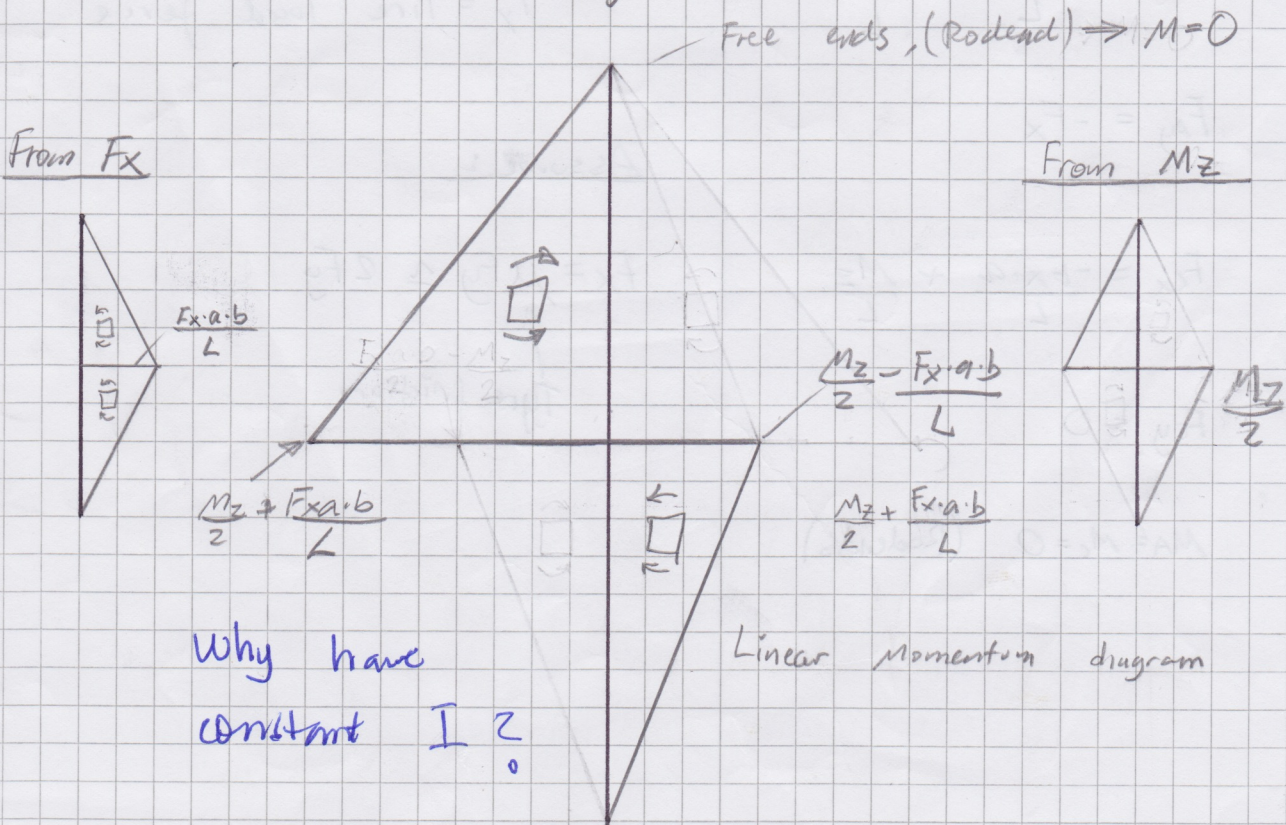
↑
Tyre friction

N-diagram, Normal forces

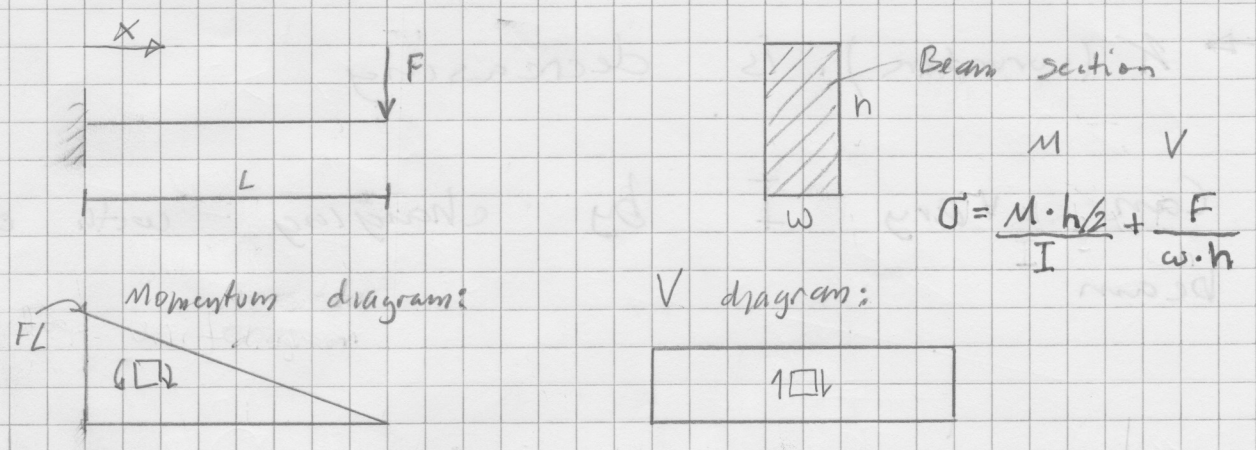
V-diagram, Shear



M-diagram, momentum



Beam strength, Second Moment of area I



For regular nonchanging section beam:

$I = \frac{w h^3}{12}$ \rightarrow in the free end the beam is much stronger than needed. only got shear here.

For beam with linearly changing width

$W = \frac{b(x) h^3}{12}$ Width is narrowing down till the end $b(x)$ not 0 in end, got to deal with shear forces!

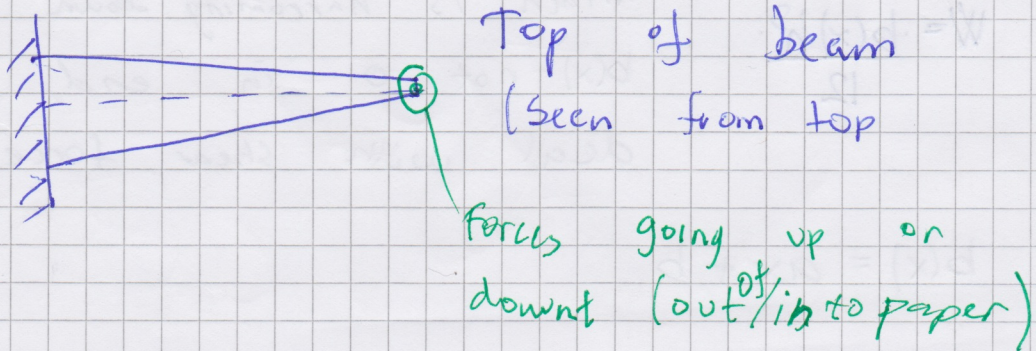
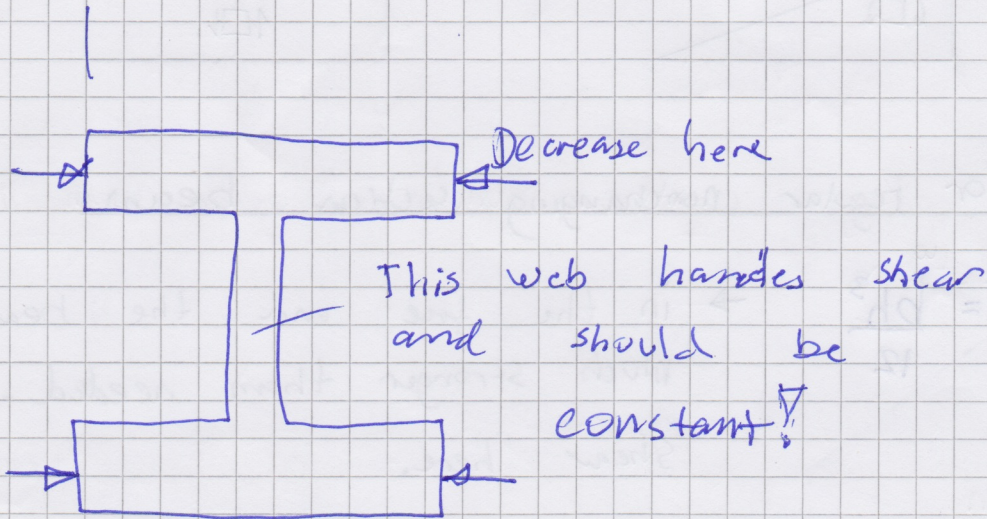
$$b(x) = ax + b$$

This beam will be lighter because it has only the strength needed at every point. the beam will have little more deflection compared to weight loss

Beam with constant I

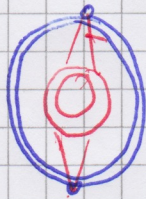
→ K (curvature) is decreasing

Can vary I by changing width of beam

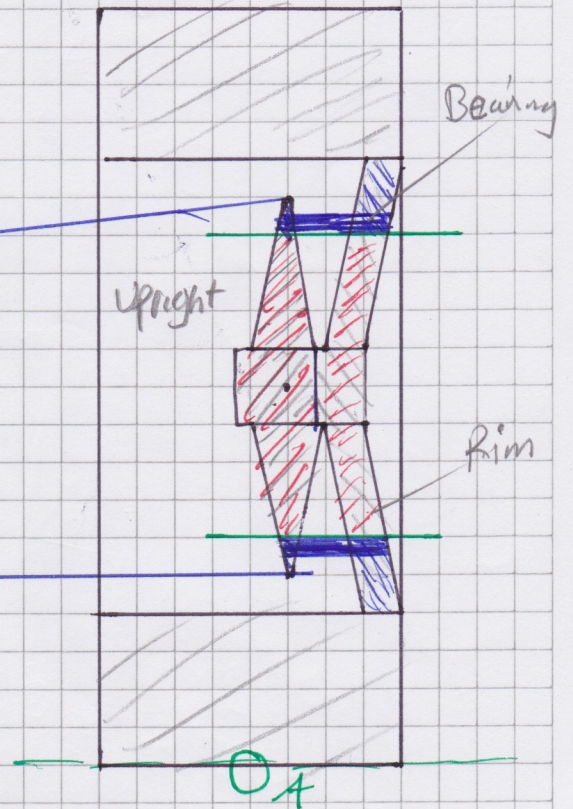


The bigger the bearing size and distance → The less Momentum forces the upright and hub system will have to deal with

Bearing (upright will have larger diameter (expands circularly)



Upright 1
Upright 2

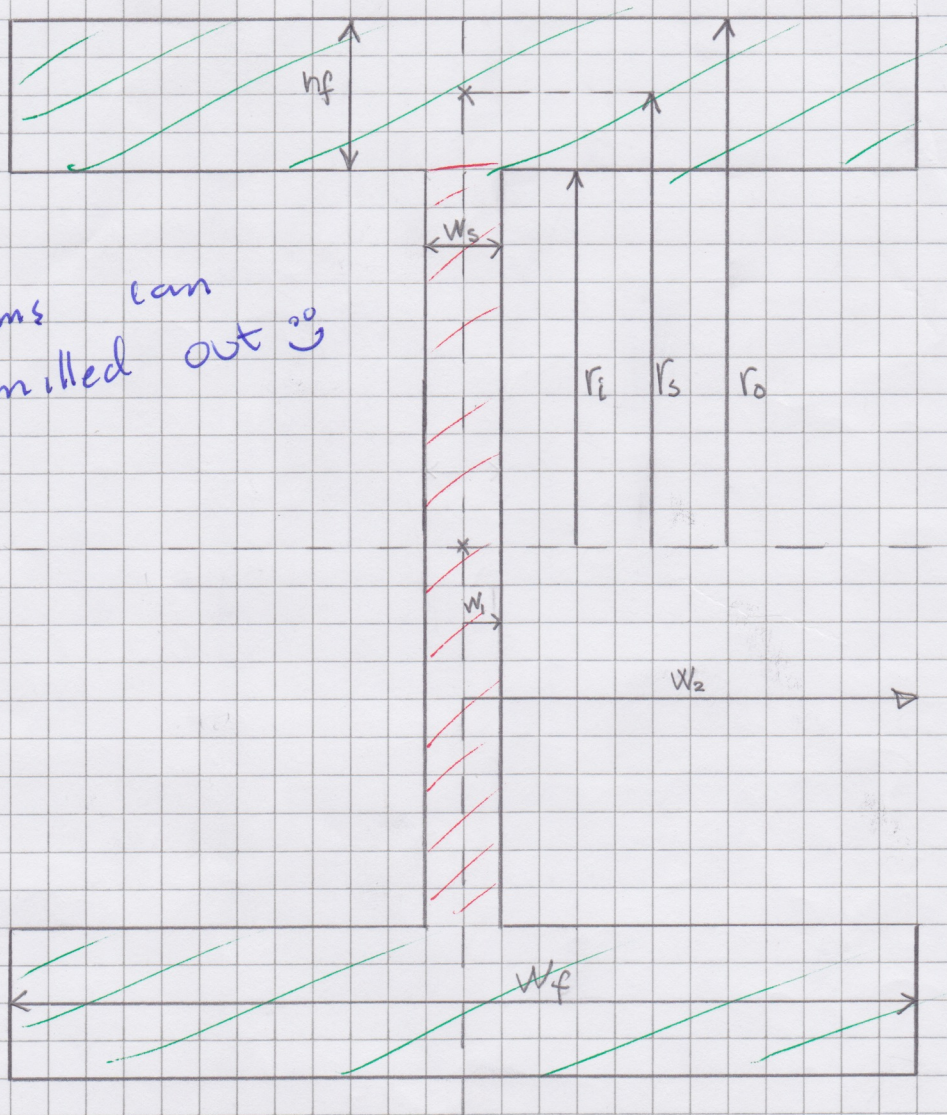


Can loose red stuff

~~The closer contact with is attached to A - line / point the less Momentum's forces the upright and rim system will have to deal with~~

~~- The greater the bearing size, the less momentum will the hub and upright system~~

I beams can be milled out ☺



$$I = \frac{w_s \cdot r_i^3}{12} + \left(\frac{r_o + r_i}{2} \right)^2 \cdot w_s \cdot (r_o - r_i)$$

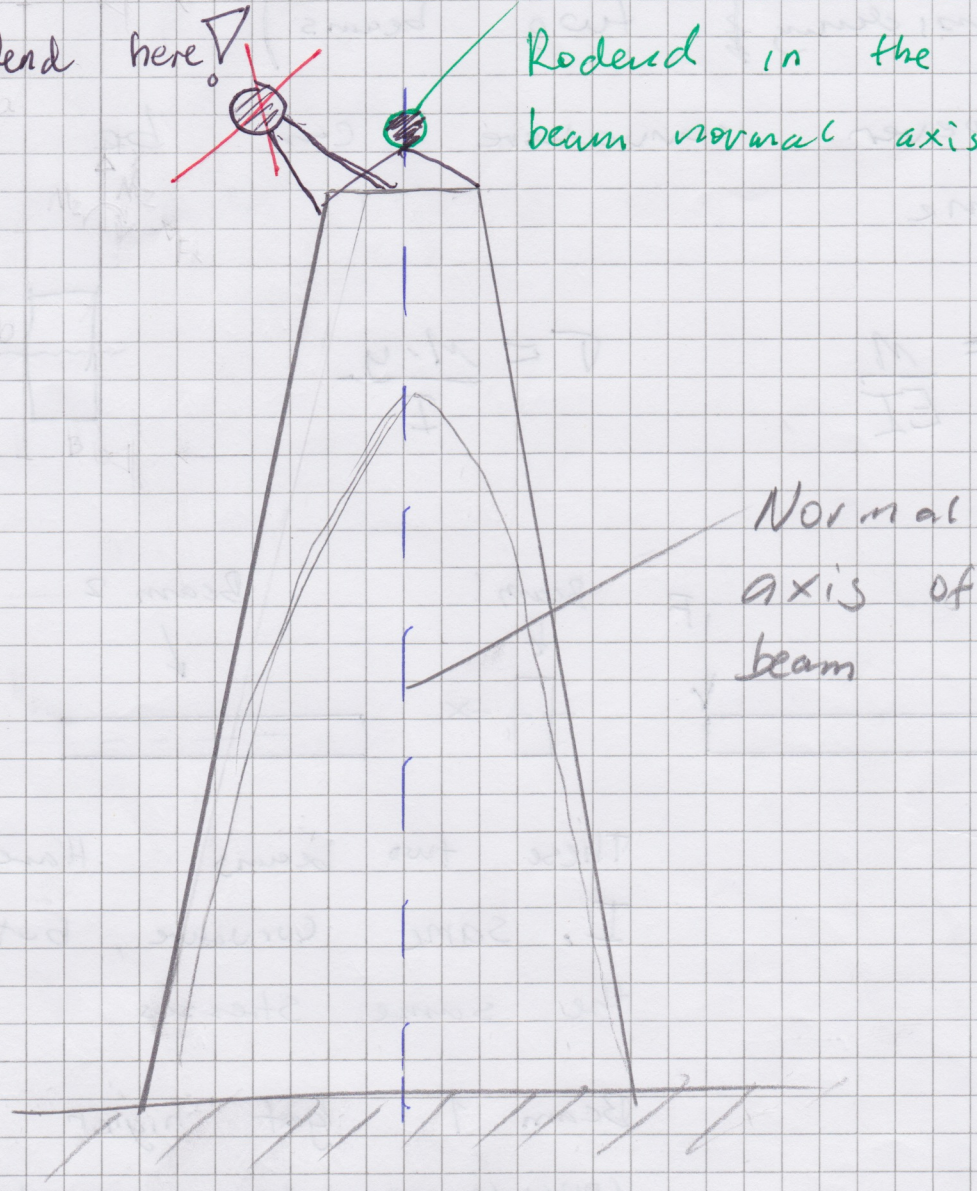
Red takes up shear and axis parallel shear

Green handles bending moment

How to attach to the beam

Do not want rod end here!

want to attach Rod end in the beam normal axis line



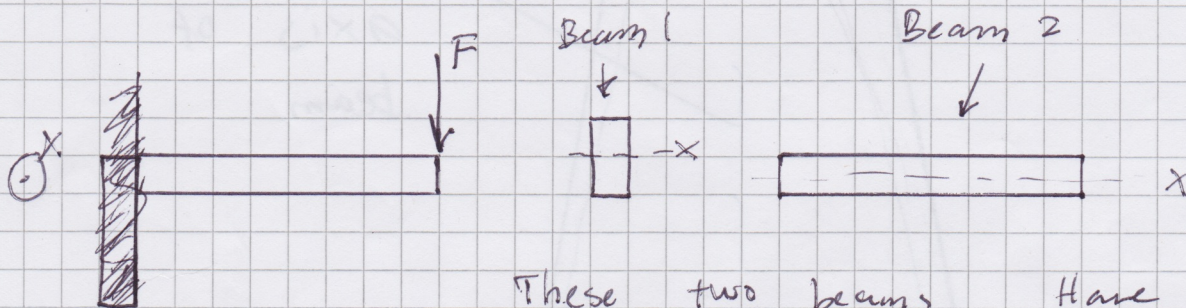
A rod end that is not attached in the ~~line~~ Normal axis of the beam will create a torsional Component into the beam.

Constant I does not mean
constant σ
(considering ~~two~~ two beams)

However curvature can be the
same

$$K = \frac{M}{EI}$$

$$\sigma = \frac{M \cdot y}{I}$$



These two beams have same
 I , same curvature, but not
the same stresses

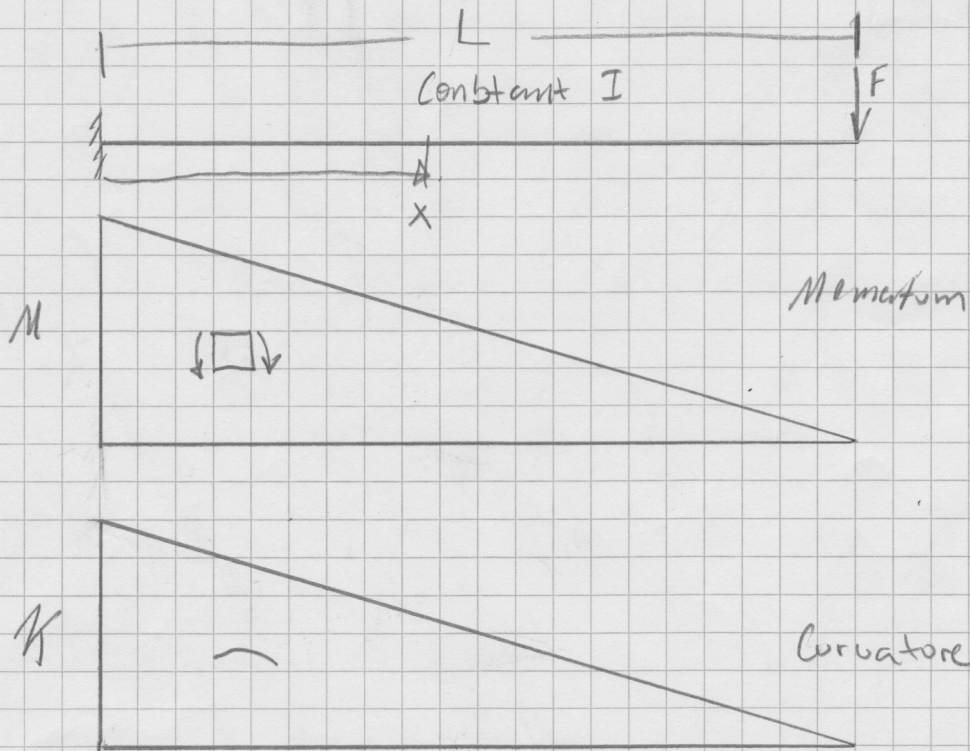
Beam 1 got higher stresses
~~considering same curvature~~

→ want to have the tallest
beam possible **Build in height**

~~Tall beams will handle~~

**The same I does not mean same
weight**

Constant I beam with end load



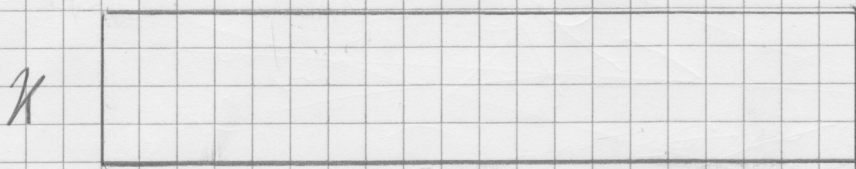
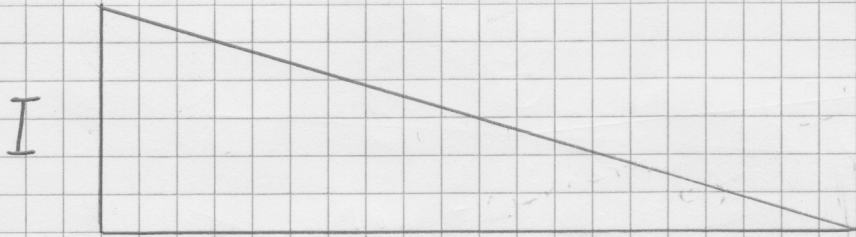
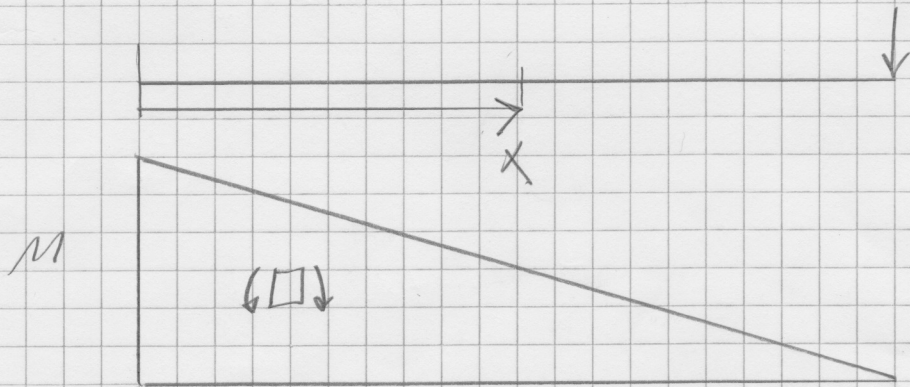
Angle of beam

$$\phi = \kappa(x) - \int_0^x \kappa \cdot x$$

displacement of beam

$$\int_0^L \phi \, dx$$

Linear I, Constant height beam constant



$$K = \frac{M}{EI}$$

$$K = \frac{F \cdot x}{I(x)}$$

Constant curvature

$$\frac{x}{I(x)} = \text{Constant}$$

Angle of beam

$$\phi = \int_0^x K \cdot dx = Kx$$

displacement of beam

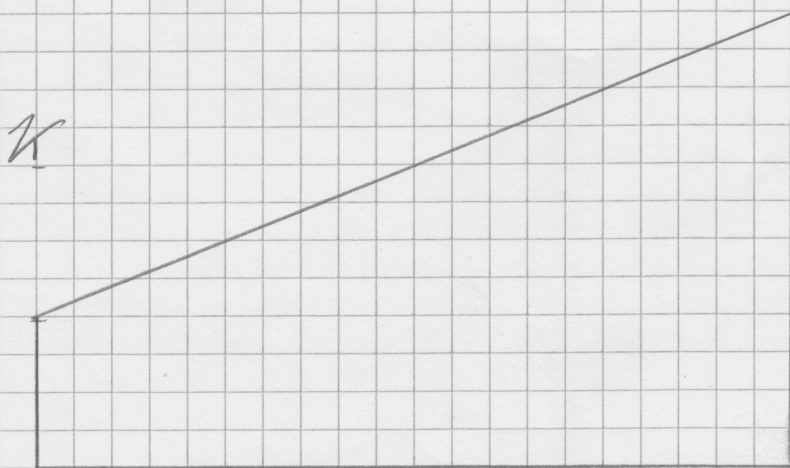
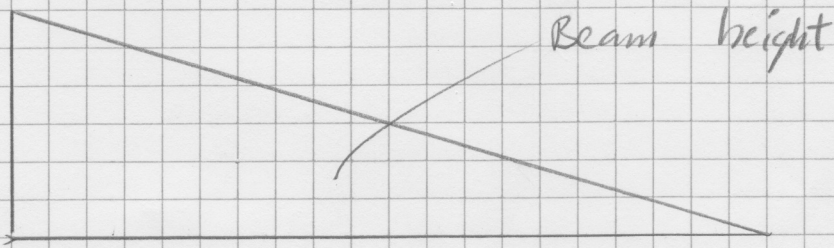
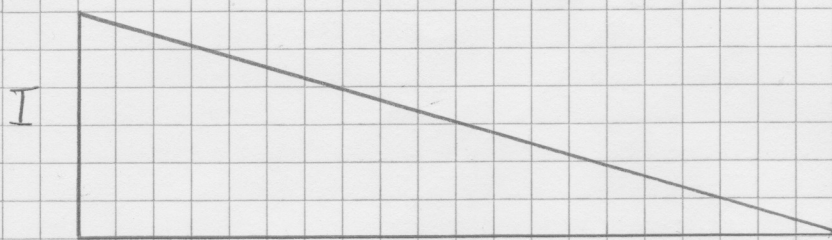
$$\int_0^x \phi_x dx = \int_0^x Kx dx = \frac{1}{2} Kx^2$$

$$K = \frac{1}{\text{radius}}$$

in end $\frac{1}{2} K L^2$

Beam deflects circularly

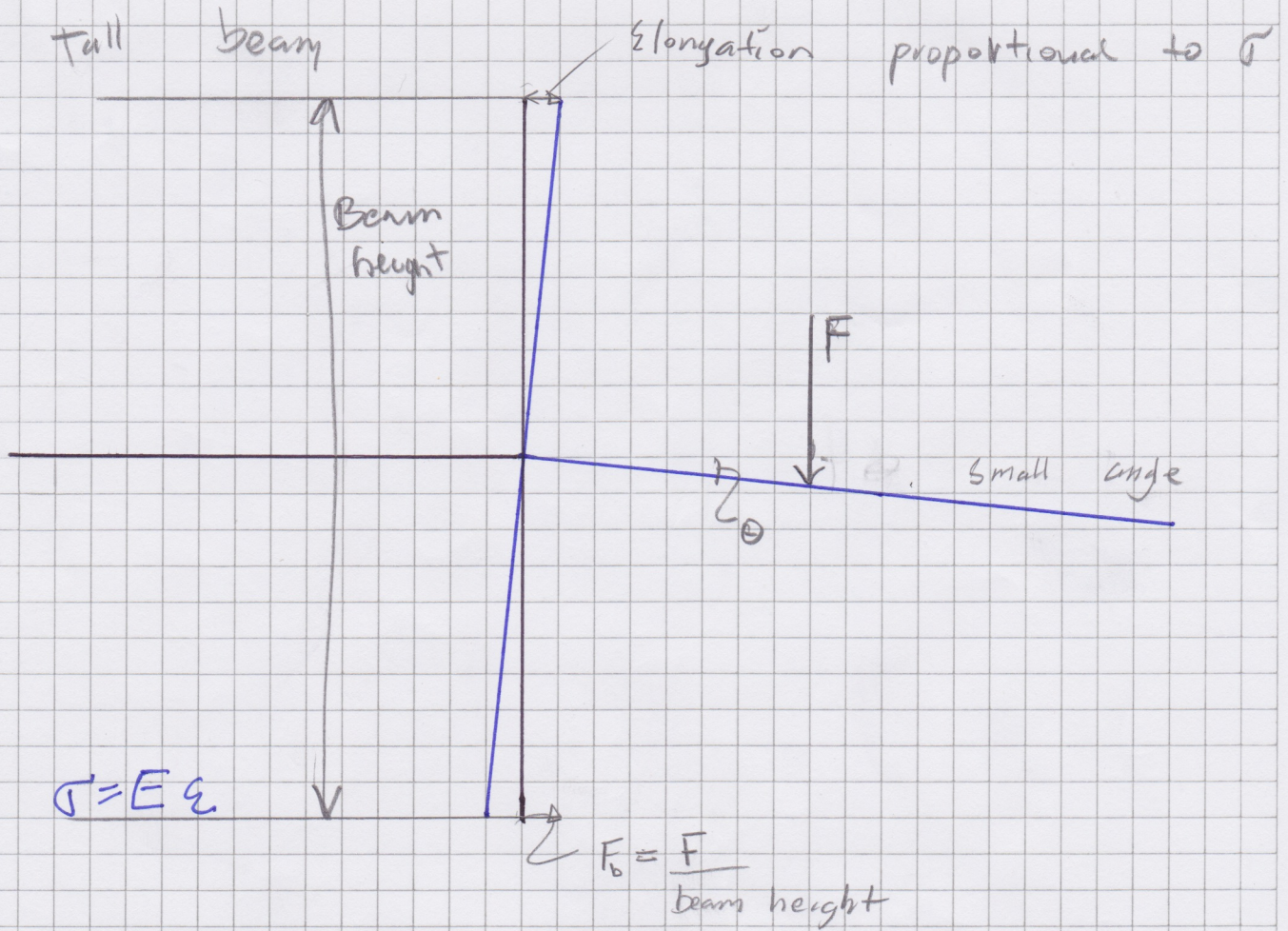
linear I , linear height beams



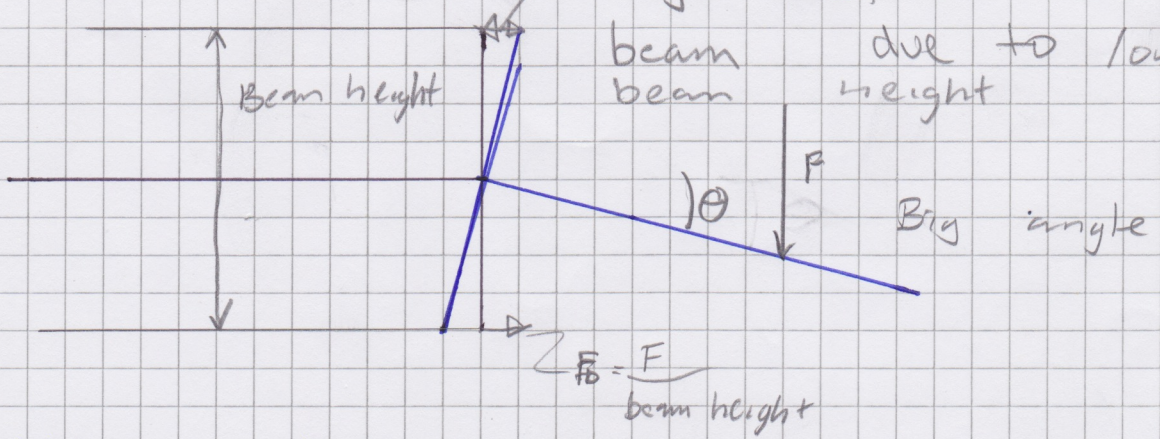
Increasing curvature, bad?

Constant Stress Analysis

Tall beam



same elongation but greater Angle deflection of beam due to low height



Want tall beams.

Constant stress beam does not have constant curvature

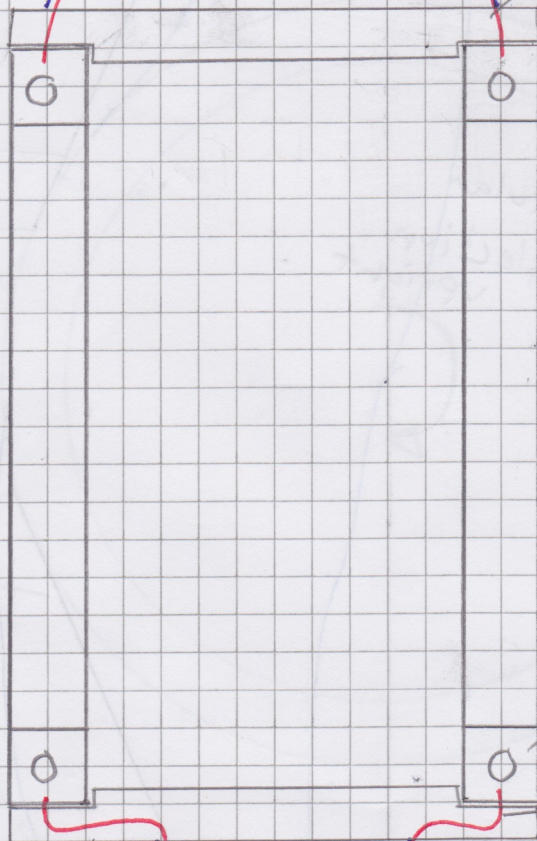
Only considering a beam that changes in height.

Want control of compliance in turning

Good way

Beam flange

load path



Upright seen from side

Bearings

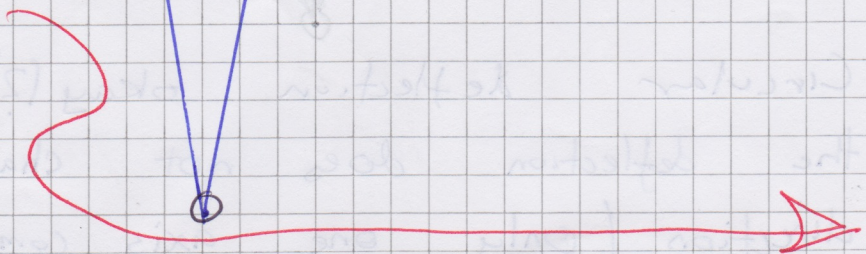
load path

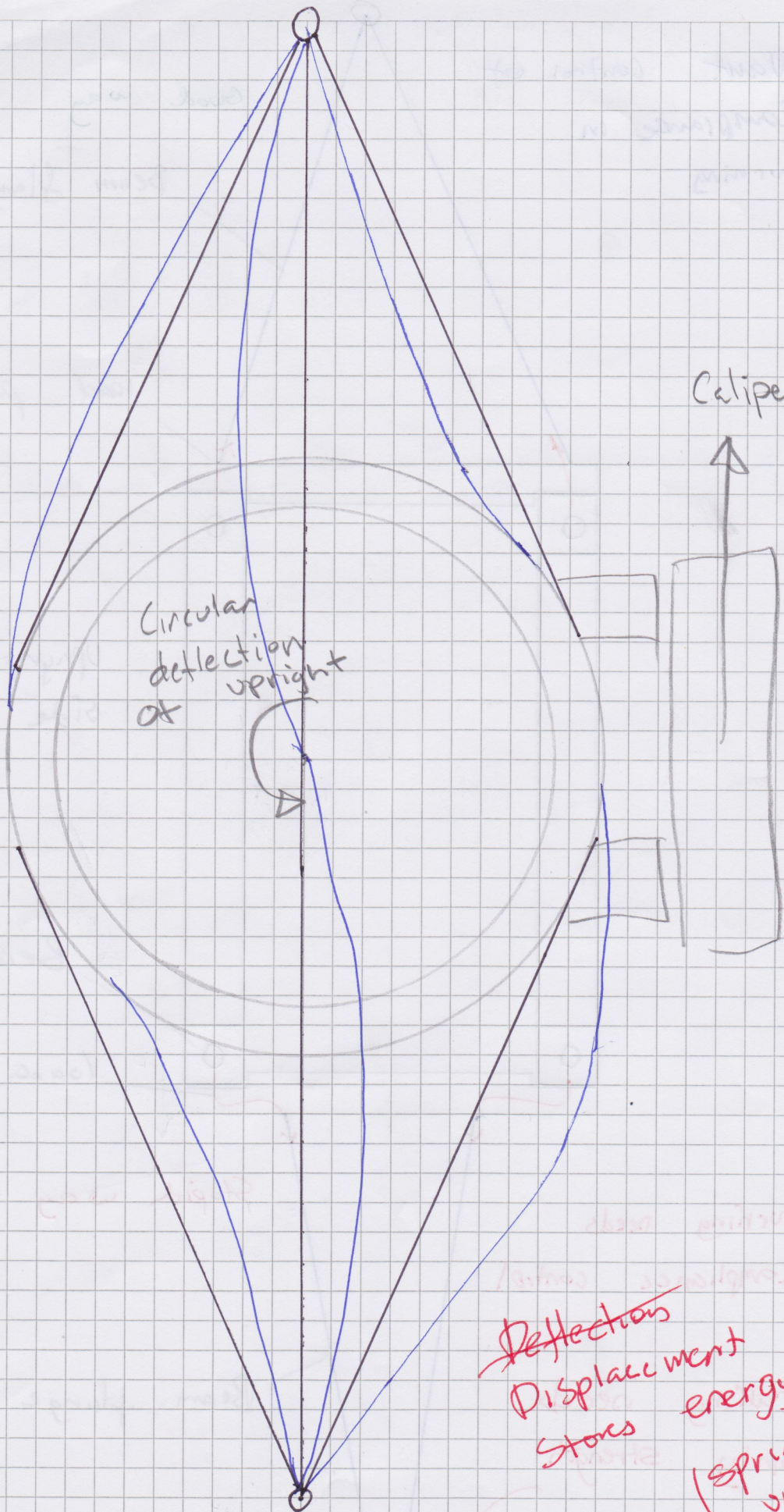
- Turning needs compliance control

Stupid way

- Braking needs only strength

Beam flange



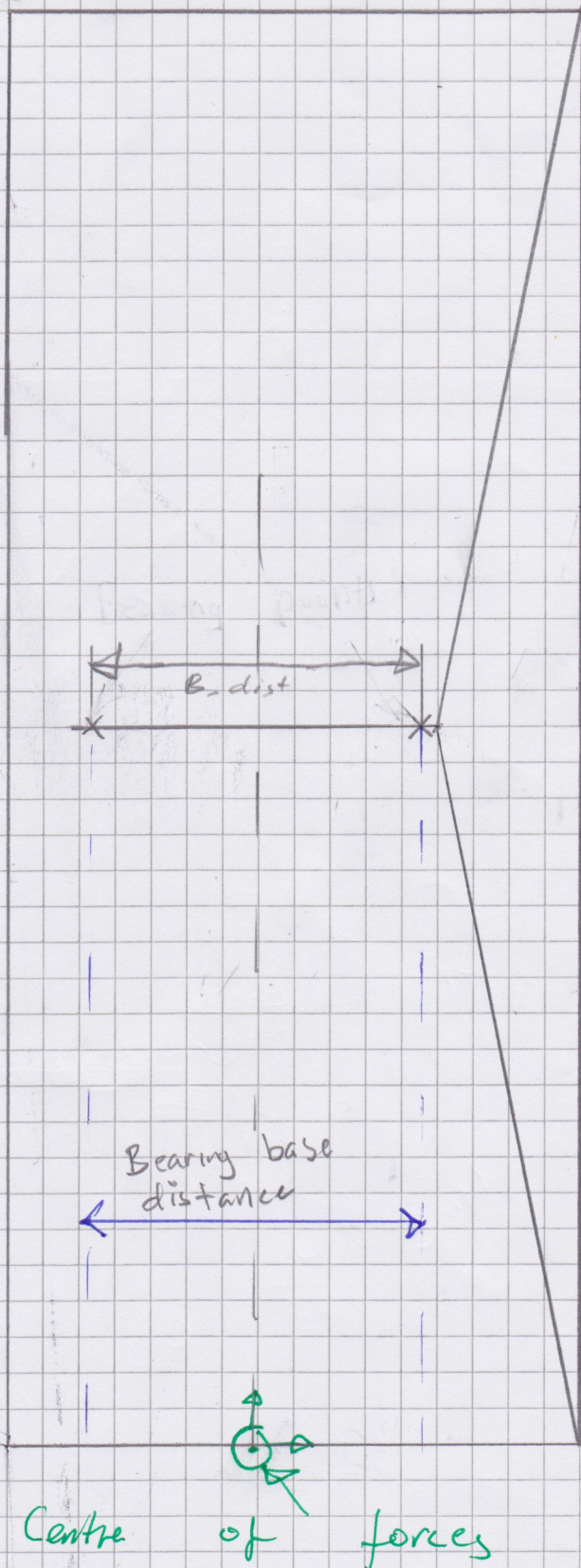


Caliper force

Circular deflection upright

Deflection Displacement stores energy (spring acting weight?)

Circular deflection okay (?) if the deflection does not change axis direction (only one axis component)



Want centre of forces inside bearing base distance

And visa versa ∇

Next steps for reducing weight

- Reduce bearing distance, higher bearing forces
Can iterate better with respect to wall thickness
which is now limited (2mm) beam is
very low stressed

- Reduce bracket size

Upright too stiff but can not decrease
thicknesses. Need to optimize basis.
Reduce bearing distance \rightarrow Higher forces

Define beams mathematically, can analyse
deflection ~~of~~ and or stress distribution
to weight